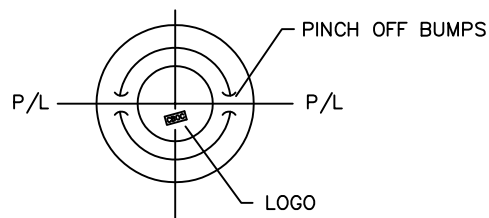
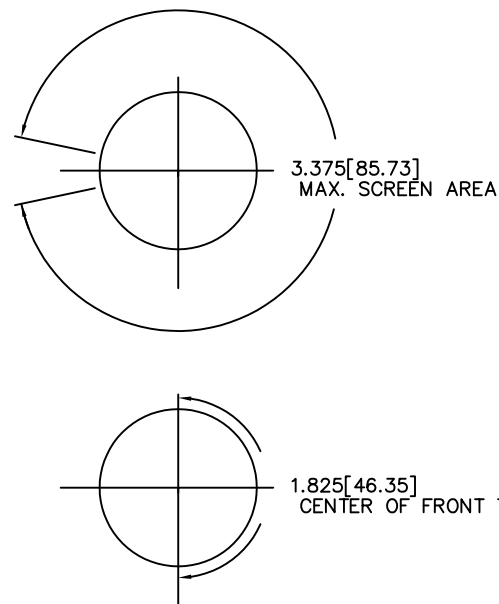
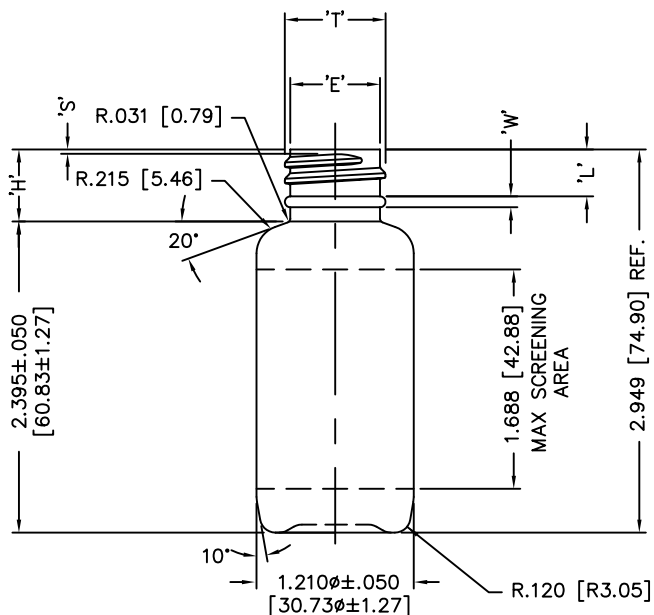


DISCLAIMER: CUSTOM BOTTLE INC.
ASSUMES NO RESPONSIBILITY FOR:
-FORM, FIT AND FUCTION OF CLOSURES
-SHELF LIFE AND/OR COMPATIBILITY OF
INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE
AVERAGE OF TWO MEASUREMENTS
TAKEN 90° APART.
THE LIMITS OF OVALITY WILL BE
DETERMINED PER APPLICATION AS
NECESSARY.

DIMENSIONS IN [] ARE
IN MILLIMETERS
ALL OTHERS INDICATED
ARE IN INCHES
This drawing subject to
standard industry tolerances
S.P.I.

CUSTOM BOTTLE
APPROVAL:
APPROVED BY **BP**
DATE **APR. 29/10**
CUSTOMER
APPROVAL:
APPROVED BY
DATE



NOTE: MINIMUM WALL THICKNESS .012" [.30]

| MAT,L | GW. | O/F |
|-------|--------|------------|
| HDPE | 6.0±.5 | 41ml ±2.0 |
| LDPE | 7.5±.5 | 37.4ml±2.5 |
| P.P. | 6.0±.5 | 39.2l±2.5 |

| NO. | REV. | BY | DESCRIPTION | DATE | |
|-------------------------------------|-----------------|-----------------------------|--|-----------|-----------|
| NECK FINISH: M20 SP410 | | | GRAM WT. AS NOTED | | |
| 'T' | 'E' | 'H' | 'S' | 'L' | 'I' |
| .775 ±.008 | .691 ±.008 | .554 ±.015 | .037 ±.015 | .361 MIN | .084 MAX. |
| 19.69 ±0.20 | 17.55 ±0.20 | 14.07 ±0.38 | 0.94 ±0.38 | 9.14 MIN. | 2.14 MAX. |
| HELIX <: 3' 7' | | T.P.I.: 8 | CUTT. DIA.: .375 [9.53] | | |
| OVERFLOW CAPACITY BEFORE DECORATING | | | | | |
| CUSTOM BOTTLE | | | Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6661 | | |
| DRAWN BY: ds | | DESC.: 1 1/4oz BOSTON RD. | | | |
| SCALE: 1-1 | DATE: JAN.21/03 | | | | |
| BOTTLE MAT'L: AS NOTED | | DRAWING NO.: 107-5464-STOCK | | | |
| C.B.I.D.: #27 | | MOULD NO.: | | | |