

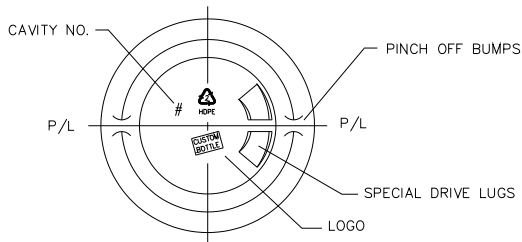
ALTERNATE NECK
M24-SP415

'T': .932±.008 [23.67±0.20]
'E': .848±.008 [21.54±0.20]
'H': .957±.015 [24.31±0.38]
'L': .561 [14.25] MIN.
'S': .046±.015 [1.17±0.38]

HELIX : 2'34'
T.P.I.: 8
CUTT. DIA.: .375 [9.52]
GRAM WT.: 28±1.5
O/F/C: 419ml±11

NOTE:
.012 [0.30] MIN. WALL

CUSTOM BOTTLE APPROVAL:
NECK FINISH
WEIGHT
CAPACITY
MATERIAL
SPECIAL REQUESTS
CUSTOMER APPROVAL:
APPROVED BY
DATE



SCREEN PRINTING INFORMATION
MINIMUM BOTTLE CIRCUMFERENCE-7.008
MUST ALLOW 5/16 BREAK IN COPY
TOTAL WIDTH OF COPY 6.696"
TOTAL HEIGHT OF COPY 5.422"

This drawing subject to standard industry tolerances S.P.I.

(A1)	CDL	O/F/C WAS 417ml±9	MAR.28/06			
(A1)	CDL	NOTE ADDED	JULY 6/05			
NO.	REV.	BY	DESCRIPTION	DATE		
NECK FINISH:		M24 SP410	GRAM WT.	27 ±1.5		
'T'	'E'	'H'	'S'	'L'	'I'	
.932 ±.008	.848 ±.008	.646 ±.015	.046 ±.015	.437 MIN.	_____	
23.67 ±0.20	21.54 ±0.20	16.41 ±0.38	1.17 ±0.38	11.10 MIN.	_____	
HELIX <:		2' 34'	T.P.I.:	8	CUTT. DIA.:	.375 [9.53]
CAPACITY TO FILL LEVEL BEFORE DECORATING				355ml ±9		
CAPACITY TO FILL LEVEL AFTER DECORATING				_____		
OVERFLOW CAPACITY BEFORE DECORATING				416ml±11 (B1)		
OVERFLOW CAPACITY AFTER DECORATING				_____		
		Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6681				
		DRAWN BY: DS		DESC.: 12oz COSMO		
SCALE: 1-1		DATE: OCT.22/03		DRAWING NO.: 107-5844-PB		
BOTTLE MAT'L: HDPE		C.B.I.D.:		#373		
CAD NAME: PD\5XXX\107-5844						