

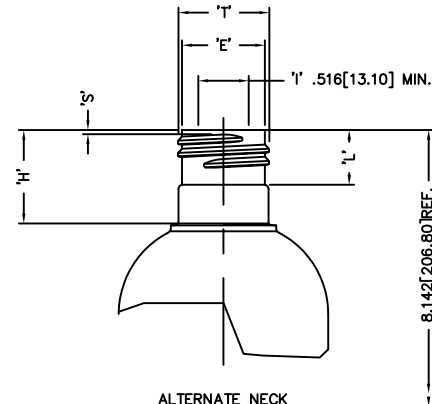
DISCLAIMER: CUSTOM BOTTLE INC.
ASSUMES NO RESPONSIBILITY FOR:
-FORM, FIT AND FUNCTION OF CLOSURES
-SHELF LIFE AND/OR COMPATIBILITY OF
INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE
AVERAGE OF TWO MEASUREMENTS
TAKEN 90° APART.
THE LIMITS OF QUALITY WILL BE
DETERMINED PER APPLICATION AS
NECESSARY.

DIMENSIONS IN [] ARE
IN MILLIMETERS
ALL OTHERS INDICATED
ARE IN INCHES
This drawing subject to
standard industry tolerances
S.P.I.

CUSTOM BOTTLE
APPROVAL:
APPROVED BY **BP**
DATE **NOV. 23/10**

CUSTOMER
APPROVAL:
APPROVED BY
DATE



ALTERNATE NECK
M24 SP415

'T' .932±.008 [23.67±.20]
'E' .848±.008 [21.54±.20]
'H' .957±.015 [24.30±.38]
'S' .046±.015 [1.17±.38]
'L' .561 MIN. [14.25 MIN.]

HELIX < : 2'34'
T.P.I.: 8
CUTT DIA.: .375 [9.52]

GRAM WT.: 27±1.5
O/F/C: 385ml±11

NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH:			M24 SP410	GRAM WT. 26.6 ±2.0	
'T'	'E'	'H'	'S'	'L'	'I'
.932 ±.008	.848 ±.008	.646 ±.015	.046 ±.015	.437 MIN.	_____
23.67 ±0.20	21.54 ±0.20	16.41 ±0.38	1.17 ±0.38	11.10 MIN.	_____
HELIX <: 2' 34'		T.P.I.: 8	CUTT. DIA.: .375 [9.53]		
OVERFLOW CAPACITY BEFORE DECORATING				383ml ±11	
			Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6661		
			DRAWN BY: 1130		
SCALE: 1-1		DATE: JAN.18/06		DRAWING NO.: 107-7185-STOCK	
BOTTLE MAT'L: HDPE			C.B.I.D.: #218		
MOULD NO.:					