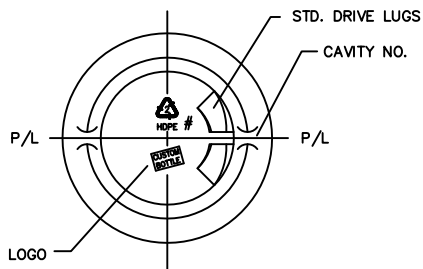


ALTERNATE NECK
M24 SP415

'T' .932±.008 [23.67±.20]
'E' .848±.008 [21.54±.20]
'H' .957±.015 [24.30±.38]
'S' .046±.015 [1.17±.38]
'L' .561 MIN. [14.25 MIN.]

HELIX < : 2'34'
T.P.I.: 8
CUTT DIA.: .375 [9.52]

GRAM WT.: 27±1.5
O/F/C: 385ml±11



CUSTOM BOTTLE APPROVAL:
NECK FINISH
WEIGHT
CAPACITY
MATERIAL
SPECIAL REQUESTS
CUSTOMER APPROVAL:
APPROVED BY
DATE

NO.	REV.	BY	DESCRIPTION	DATE			
NECK FINISH:			M24 SP410	GRAM WT. 26.6 ±2.0			
'T'			'E'	'H'	'S'	'L'	'I'
.932 ±.008			.848 ±.008	.646 ±.015	.046 ±.015	.437 MIN.	_____
23.67 ±0.20			21.54 ±0.20	16.41 ±0.38	1.17 ±0.38	11.10 MIN.	_____
HELIX <:			2' 34'	T.P.I.: 8	CUTT. DIA.: .375 [9.53]		
CAPACITY TO FILL LEVEL BEFORE DECORATING				355ml ±9			
CAPACITY TO FILL LEVEL AFTER DECORATING				_____			
OVERFLOW CAPACITY BEFORE DECORATING				383ml ±11			
OVERFLOW CAPACITY AFTER DECORATING				_____			



Custom Bottle Inc.
10 Great Hill Road
P.O. Box 720
Naugatuck, Connecticut 06770
203-723-6681

DRAWN BY:	002	DESC.:	12oz. TALL COSMO
SCALE:	1-1	DATE:	JAN.18/06
BOTTLE MAT'L:	HDPE	DRAWING NO.:	107-7185-P
CAD NAME:	PD\7XXX\107-7185	C.B.I.D.:	#218

This drawing subject to standard industry tolerances S.P.I.