



ALTERNATE NECK
M28 SP415(NO BEAD)
T: 1.078±.010 [27.38±.25]
E: .984±.010 [24.99±.25]
H: 1.082±.015 [27.48±.38]
S: .046±.005 [1.17±.38]
L: .655 MIN [16.63 MIN.]
HELIX : 2.57
T.P.L.: 6
CUTT. DIA.: .500 [12.70]
GRAM WT.: 41±2.5
O/F/C: 509mm±11

CUSTOM BOTTLE
APPROVAL: **APPROVED**
NECK FINISH: **APPROVED**
WEIGHT: **APPROVED**
CAPACITY: **APPROVED**
MATERIAL: **APPROVED**
SPECIAL REQUESTS: **APPROVED**
CUSTOMER APPROVAL: **APPROVED**
APPROVED BY: **APPROVED**
DATE: **APPROVED**

NO. REV. BY	DESCRIPTION	DATE			
① CDL	WAS 41±2.5	AUG.15/06			
NECK FINISH:	M28-SP415 w/ TINCURE BEAD	GRAM WT. 42 ±2.0 ①			
T'	E'	H'	S'	L'	I'
1.078 ±.010	.984 ±.010	1.082 ±.015	.046 ±.015	.655 MIN.	
27.38 ±0.25	24.99 ±0.25	27.48 ±0.38	1.17 ±0.38	16.64 MIN.	
HELIX <: 2' 57'	T.P.L.: 6	CUTT. DIA.: .500			
CAPACITY TO FILL LEVEL BEFORE DECORATING	474ml±11				
CAPACITY TO FILL LEVEL AFTER DECORATING					
OVERFLOW CAPACITY BEFORE DECORATING	511ml±11				
OVERFLOW CAPACITY AFTER DECORATING					
<p>Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6681</p>					
DRAWN BY: DS	DESC.: 16oz ARCHED OBLONG				
SCALE: 1-1	DATE: AUG.4/05	DRAWING NO.: 107-6914-PA			
BOTTLE MAT'L: HDPE	C.B.I.D.: #83				
CAD NAME: PLY					

This drawing subject to standard industry tolerances S.P.I.