DISCLAIMER: CUSTOM BOTTLE INC. ASSUMES NO RESPONSIBILITY FOR:

–FORM, FIT AND FUCTION OF CLOSURES
–SHELF LIFE AND/OR COMPATIBILITY OF INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE AVERAGE OF TWO MEASUREMENTS TAKEN 90° APART.

THE LIMITS OF OVALITY WILL BE DETERMINED PER APPICATION AS NECESSARY.

DIMENSIONS IN [ ] ARE IN MILLIMETERS
ALL OTHERS INDICATED ARE IN INCHES

This drawing subject to standard industry tolerances S.P.I.

CUSTOM BOTTLE APPROVAL:

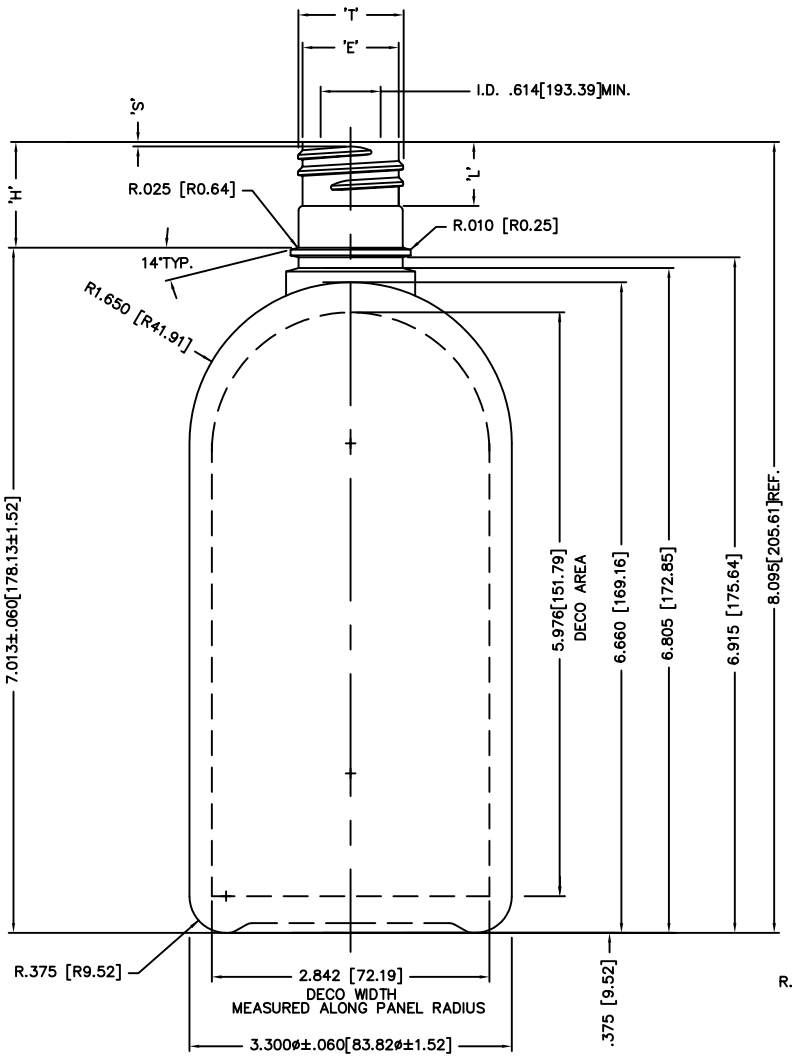
APPROVED BY BP

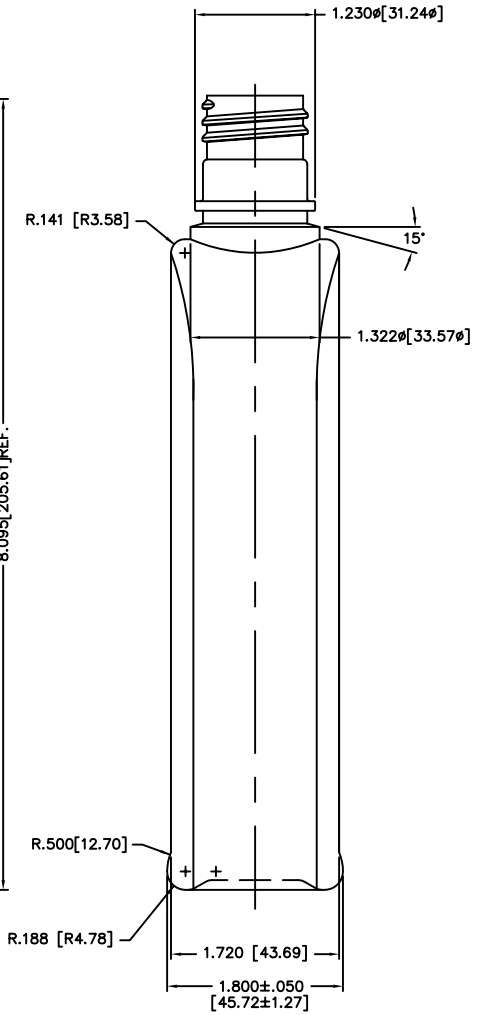
DATE NOV. 23/10

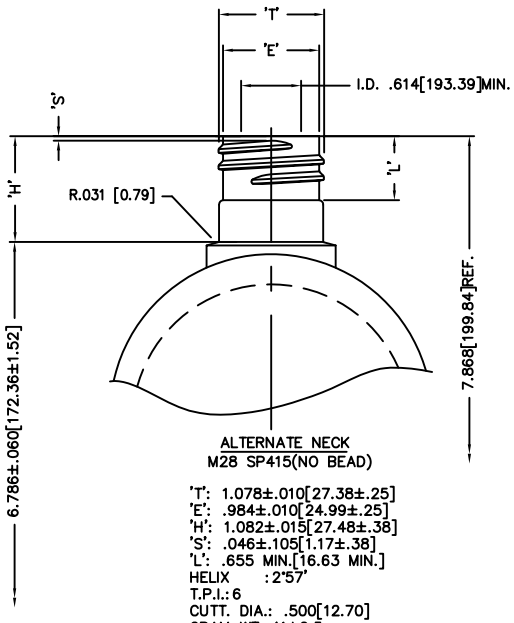
CUSTOMER APPROVAL:

APPROVED BY .....

DATE .....

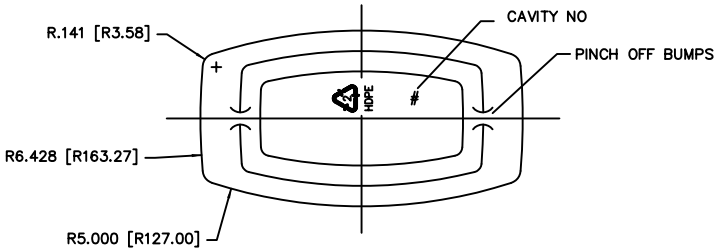






ALTERNATE NECK
M28 SP415(NO BEAD)

'T': 1.078±.010[27.38±.25]
'E': .984±.010[24.99±.25]
'H': 1.082±.015[27.48±.38]
'S': .046±.105[1.17±.38]
'L': .655 MIN.[16.63 MIN.]
HELIX : 2°57'
T.P.I.: 6
CUTT. DIA.: .500[12.70]
GRAM WT.: 41±2.5
O/F/C: 509ml±11



NO.	REV.BY	DESCRIPTION	DATE
			AUG.15/06

NECK FINISH: M28–SP415 W/ TINCTURE BEAD | GRAM WT. 42 ±2.0

'T'	'E'	'H'	'S'	'L'	'I'
1.078 ±.010	.984 ±.010	1.082 ±.015	.046 ±.015	.655 MIN.	——
27.38 ±0.25	24.99 ±0.25	27.48 ±0.38	1.17 ±0.38	16.64 MIN.	——

HELIX ∢: 2° 57' | T.P.I.: 6 | CUTT. DIA.: .500

OVERFLOW CAPACITY BEFORE DECORATING 511ml±11

CUSTOM BOTTLE

Custom Bottle Inc.
10 Great Hill Road
P.O. Box 720
Naugatuck, Connecticut 06770
203–723–6661

DRAWN BY: 1130	DESC.: 16oz ARCHED OBLONG
SCALE: 1–1 DATE: AUG.4/05	DRAWING NO.: 107–6914–STOCK
BOTTLE MAT'L: HDPE	1
C.B.I.D.: #83	MOULD NO.: