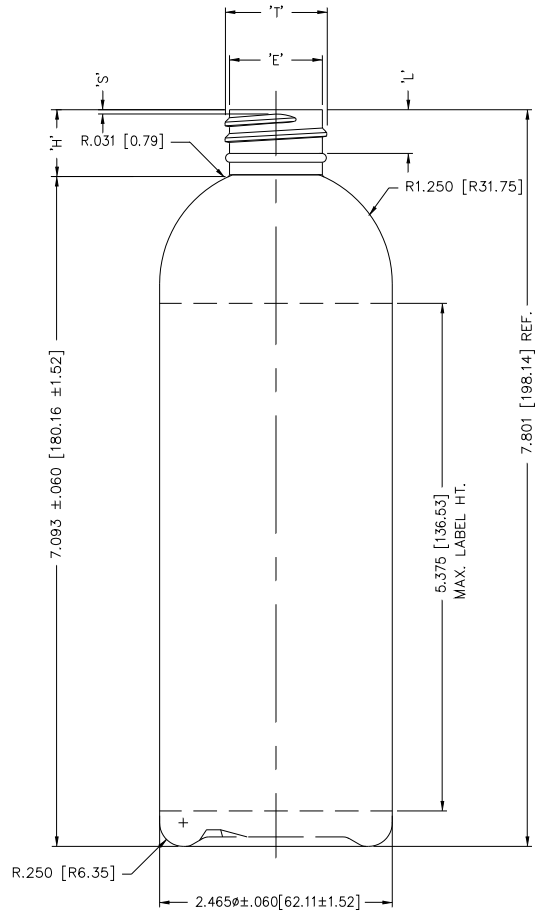
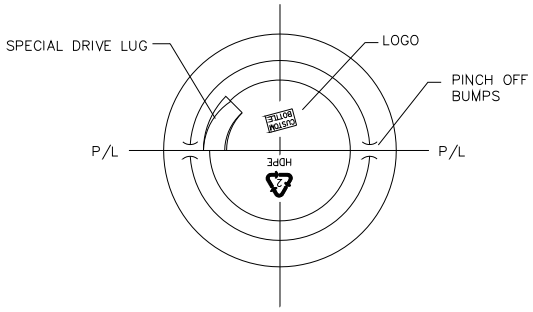
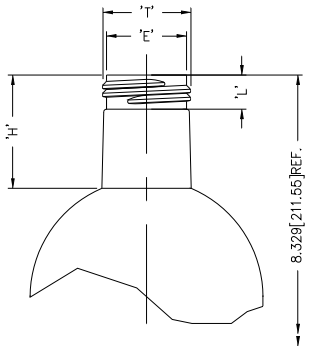




SILK SCREEN PRINTING AREA:
5.375 [13.65] MAX. HEIGHT
7.500 [190.50] MAX. CIRCUM.
(ALLOWS FOR .312 [7.92] BREAK IN COPY)

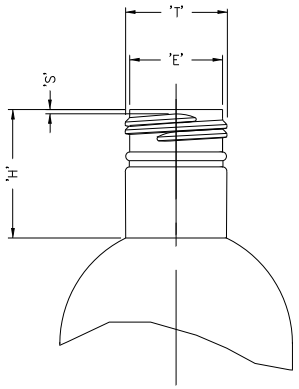


ALTERNATE NECK
M24 SP415(SPEC 'H')

'T': .932±.008[23.67±.20]
'E': .848±.008[21.54±.20]
'H': 1.200±.015[30.48±.38]
'S': .046±.015[1.17±.38]
'L': .362 MIN.[9.20 MIN.]

HELIX ∢ :2°34'
T.P.I.: 12

GRAM WT.: 33.5±1.5
O/F/C: 510.5ml±11



ALTERNATE NECK
M28 SP415(SPECIAL 'H')

'T': 1.078±.010[27.38±.25]
'E': .984±.010[25.00±.25]
'H': 1.360±.015[17.98±.38]
'S': .046±.015[1.17±.38]

HELIX ∢ : 2°57'
T.P.I.: 12

GRAM WT.: 34±1.5
O/F/C: 511.9ml±11

CUSTOM BOTTLE APPROVAL:
NECK FINISH .....
WEIGHT .....
CAPACITY .....
MATERIAL .....
SPECIAL REQUESTS .....
APPROVED
APPR.

CUSTOMER APPROVAL:
APPROVED BY .....
DATE .....

NO.	REV.BY	DESCRIPTION	DATE

NECK FINISH: M28 SP410			GRAM WT. 31±2.0		
'T'	'E'	'H'	'S'	'L'	'I'
1.078 ±.010	.984 ±.010	.708 ±.015	.046 ±.015	.463 MIN.	———
27.38 ±0.25	24.99 ±0.25	17.98 ±0.38	1.17 ±0.38	11.94 MIN.	———
HELIX ∢: 2° 57'		T.P.I.: 6		CUTT. DIA.: .500[12.70]	

CAPACITY TO FILL LEVEL BEFORE DECORATING	473ml ±11
CAPACITY TO FILL LEVEL AFTER DECORATING	———
OVERFLOW CAPACITY BEFORE DECORATING	508ml ±11
OVERFLOW CAPACITY AFTER DECORATING	———

Custom Bottle Inc.
10 Great Hill Road
P.O. Box 720
Naugatuck, Connecticut 06770
203-723-6681

DRAWN BY: 002	DESC.: 16oz COSMO
SCALE: 1-1 DATE: FEB.27/06	DRAWING NO.: 107-7252-P
BOTTLE MAT'L: HDPE	1
CAD NAME: PD\	C.B.I.D.: #35

This drawing subject to standard industry tolerances S.P.I.