

NECK FINISH	28mm T/E	M24 SP410	M24 SP410
MATERIAL	HDPE	HDPE	MDPE
BOTTLE WEIGHT ±1.5gr	29.5	29	29
OVERFLOW CAPACITY±11cc	505ml±11	503ml±11	502ml±11
			S.P.: .9275

DISCLAIMER: CUSTOM BOTTLE INC. ASSUMES NO RESPONSIBILITY FOR:
 -FORM, FIT AND FUCTION OF CLOSURES
 -SHELF LIFE AND/OR COMPATIBILITY OF INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE AVERAGE OF TWO MEASUREMENTS TAKEN 90° APART.

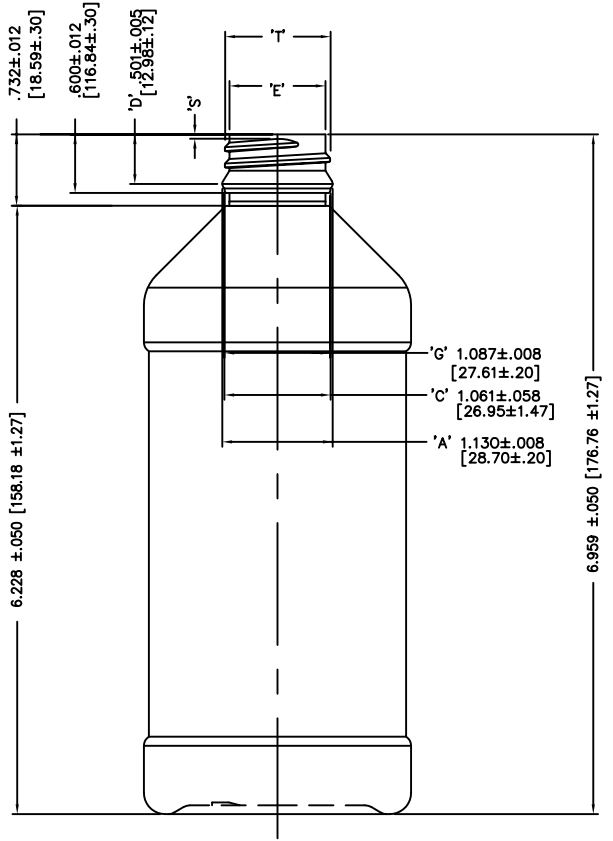
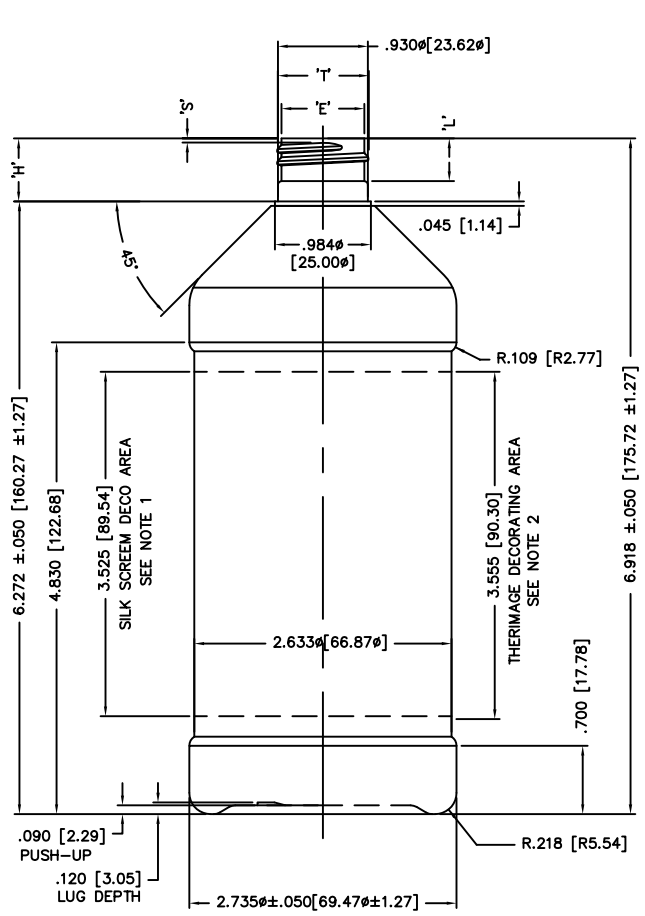
THE LIMITS OF OVALITY WILL BE DETERMINED PER APPLICATION AS NECESSARY.

DIMENSIONS IN [] ARE IN MILLIMETERS
 ALL OTHERS INDICATED ARE IN INCHES

This drawing subject to standard industry tolerances S.P.I.

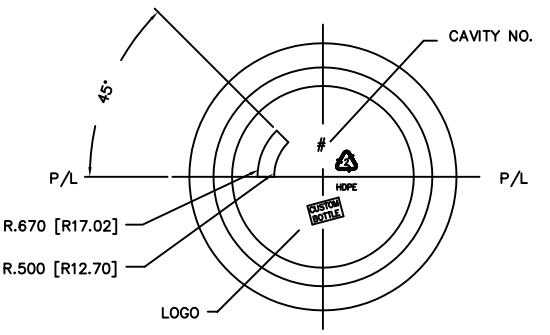
CUSTOM BOTTLE APPROVAL:
 APPROVED BY **BP**
 DATE **NOV. 23/10**

CUSTOMER APPROVAL:
 APPROVED BY
 DATE



ALTERNATE NECK
 28mm T/E NECK

'T' 1.082 ±.008 [27.48 ±.20]
 'E' .985 ±.012 [25.01 ±.30]
 'H' .732 ±.012 [18.59 ±.30]
 'S' .046 ±.015 [1.16 ±.38]
 HELIX < : 2°57'
 T.P.I.: 6
 CUTT. DIA.: .500 [12.70]



NOTES:
 1. SILK SCREEN PRINTING AREA
 3.525" MAX. HEIGHT
 (CIRCUMFERENCE ALLOWS FOR
 5/16" BREAK IN COPY)
 2. THERIMAGE PRINTING AREA
 3.555" MAX. HEIGHT
 7.768 MAX.(CIRCUMFERENCE
 ALLOWS FOR 3/8" BREAK IN COPY)

NO.	REV.	BY	DESCRIPTION	DATE

NECK FINISH:	M24 SP410	GRAM WT.	AS NOTED
'T'	.932 ±.008	'E'	.848 ±.008
'H'	.646 ±.015	'S'	.046 ±.015
'L'	.437 MIN.	'I'	_____
23.67 ±.020	21.54 ±.020	16.41 ±.038	1.17 ±.038
11.10 MIN.	_____	_____	_____
HELIX < :	2° 34'	T.P.I.:	8
CUTT. DIA.:	.375 [9.53]		

OVERFLOW CAPACITY BEFORE DECORATING AS NOTED



Custom Bottle Inc.
 10 Great Hill Road
 P.O. Box 720
 Naugatuck, Connecticut 06770
 203-723-6661

DRAWN BY:	1130	DESC.:	16oz MODERN RD.
SCALE:	1-1	DATE:	JULY.9/02
BOTTLE MAT'L:	HDPE	DRAWING NO.:	107-5222-STOCK
C.B.I.D.:	#132	MOULD NO.:	