

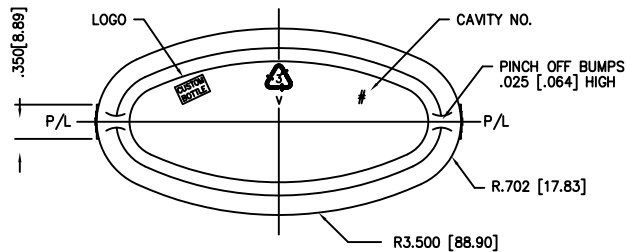
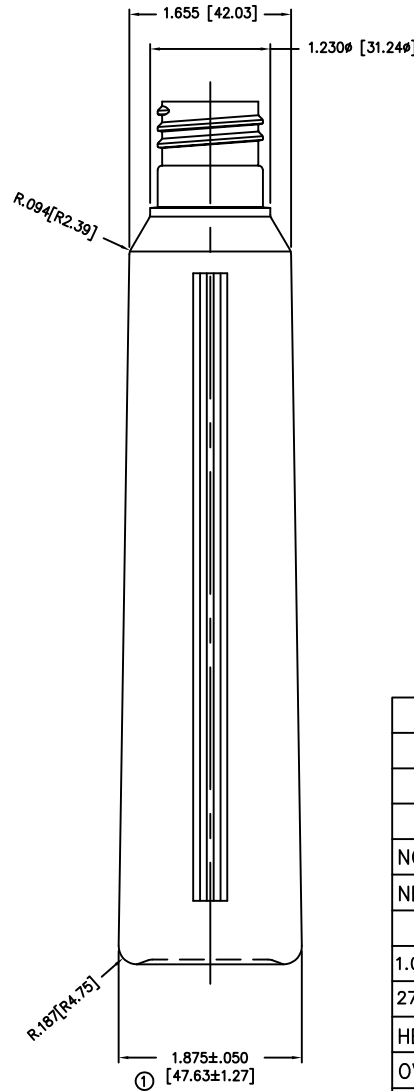
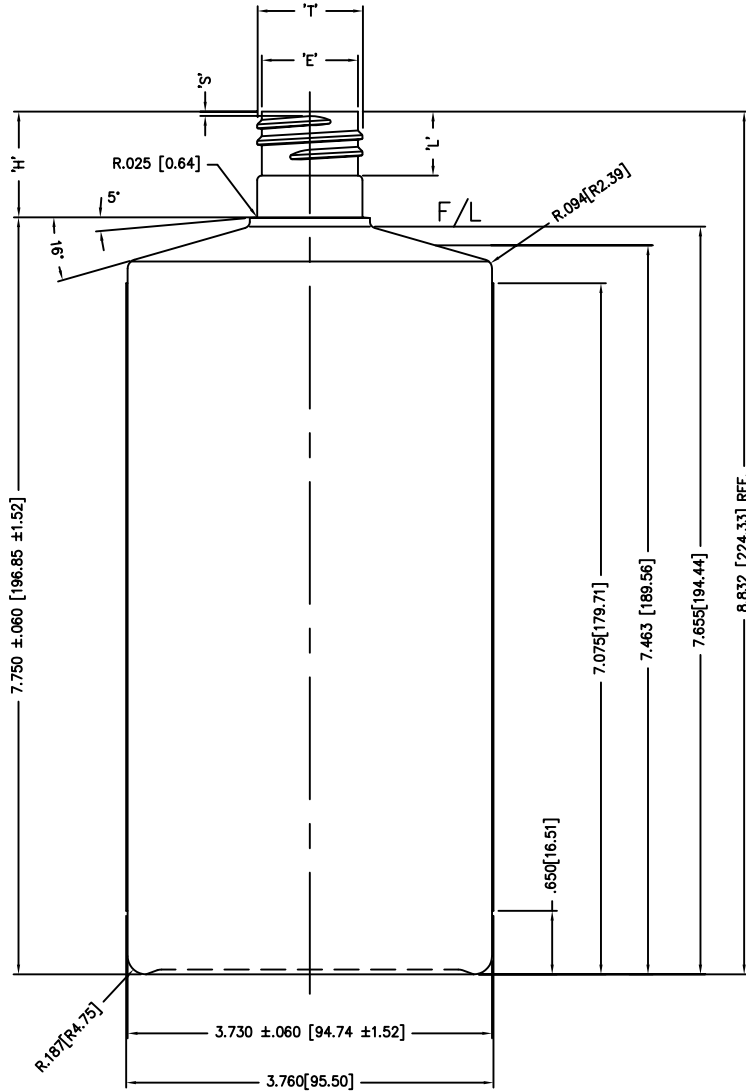
DISCLAIMER: CUSTOM BOTTLE INC.
 ASSUMES NO RESPONSIBILITY FOR:
 -FORM, FIT AND FUNCTION OF CLOSURES
 -SHELF LIFE AND/OR COMPATIBILITY OF
 INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE
 AVERAGE OF TWO MEASUREMENTS
 TAKEN 90° APART.
 THE LIMITS OF QUALITY WILL BE
 DETERMINED PER APPLICATION AS
 NECESSARY.

DIMENSIONS IN [] ARE
 IN MILLIMETERS
 ALL OTHERS INDICATED
 ARE IN INCHES
 This drawing subject to
 standard industry tolerances
 S.P.I.

CUSTOM BOTTLE
 APPROVAL:
 APPROVED BY **BP**
 DATE **NOV. 23/10**

CUSTOMER
 APPROVAL:
 APPROVED BY
 DATE



NO.	REV.	BY	DESCRIPTION				DATE
NECK FINISH: M28-SP415			GRAM WT. 45 ±3				
'T'	'E'	'H'	'S'	'L'	'I'		
1.078 ±.010	.984 ±.010	1.082 ±.015	.046 ±.015	.655 MIN.			
27.38 ±0.25	24.99 ±0.25	27.48 ±0.38	1.17 ±0.38	16.64 MIN.			
HELIX <: 2' 57'		T.P.I.: 6	CUTT. DIA.: .500				
OVERFLOW CAPACITY BEFORE DECORATING						613 ml ±13	
			Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6661				
			DRAWN BY: 1130		DESC.: 20oz. RIBBED OVAL		
SCALE: 1-1		DATE: AUG.5/05		DRAWING NO.: 107-6917-STOCK			
BOTTLE MAT'L: PVC		C.B.I.D.: #281		MOULD NO.:			