DISCLAIMER: CUSTOM BOTTLE INC. ASSUMES NO RESPONSIBILITY FOR:

–FORM, FIT AND FUCTION OF CLOSURES
–SHELF LIFE AND/OR COMPATIBILITY OF INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE AVERAGE OF TWO MEASUREMENTS TAKEN 90° APART.

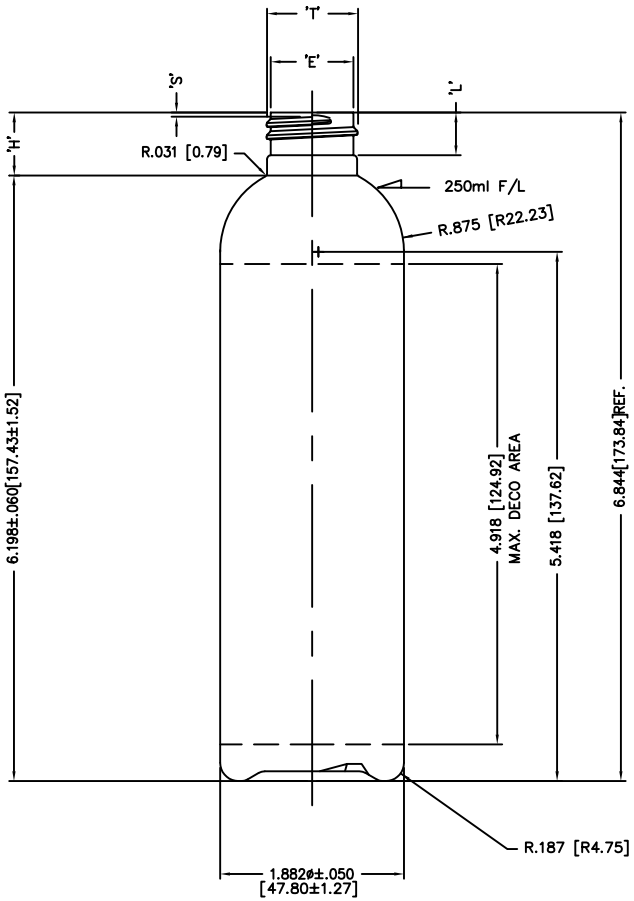
THE LIMITS OF OVALITY WILL BE DETERMINED PER APPICATION AS NECESSARY.

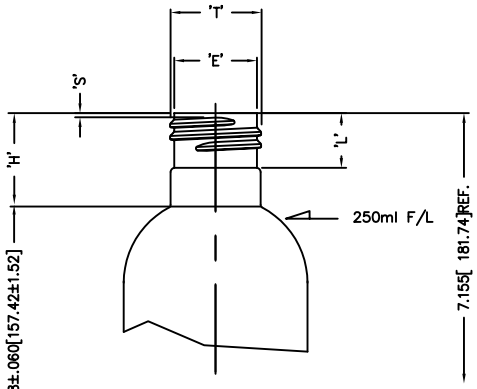
DIMENSIONS IN [ ] ARE IN MILLIMETERS
ALL OTHERS INDICATED ARE IN INCHES

This drawing subject to standard industry tolerances S.P.I.

CUSTOM BOTTLE APPROVAL:
APPROVED BY BP
DATE NOV. 23/10

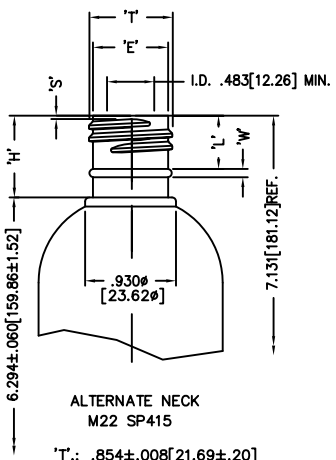
CUSTOMER APPROVAL:
APPROVED BY .....
DATE .....





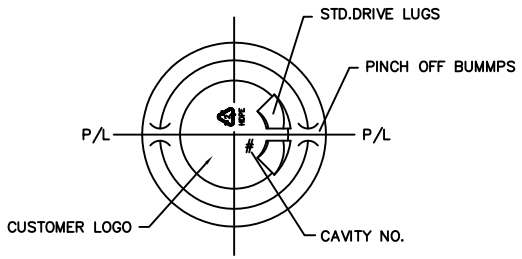
ALTERNATE NECK
M24 SP415

'T' .932±.008[23.67±.20]
'E' .848±.008[21.54±.20]
'H' .957±.015[24.31±.38]
'S' .046±.015[1.17±.38]
'L' .561 MIN.[14.25 MIN.]
HELIX : 2°34'
T.P.I: 8
CUTT DIA: .375[9.53]
O/F/C.: 260ml±7



ALTERNATE NECK
M22 SP415

'T'.: .854±.008[21.69±.20]
'E'.: ..770±.008[19.56±.20]
'H'.: .837±.015[21.25±.38]
'S'.: .037±.015[.094±.38]
'L'.: .546[13.86] MIN.
'W'.: .084[2.13] MAX.
HELIX ∢ : 2°49'
T.P.I.: 8
CUTT. DIA.: .375[9.53]



NO.	REV.BY	DESCRIPTION	DATE

NECK FINISH: M24 SP410				GRAM WT. 20 ±1.5	
'T'	'E'	'H'	'S'	'L'	'I'
.932 ±.008	.848 ±.008	.646 ±.015	.046 ±.015	.437 MIN.	———
23.67 ±0.20	21.54 ±0.20	16.41 ±0.38	1.17 ±0.38	11.10 MIN.	———
HELIX ∢: 2° 34'		T.P.I.: 8		CUTT. DIA.: .375[9.53]	
OVERFLOW CAPACITY BEFORE DECORATING 257ml ±7					

CUSTOM BOTTLE

Custom Bottle Inc.
10 Great Hill Road
P.O. Box 720
Naugatuck, Connecticut 06770
203-723-6661

DRAWN BY: 1130	DESC.: 250ml COSMO
SCALE: 1-1 DATE: APR.16/03	DRAWING NO.: 107-5573-STOCK
BOTTLE MAT'L: HDPE	1
C.B.I.D.: #179	MOULD NO.: