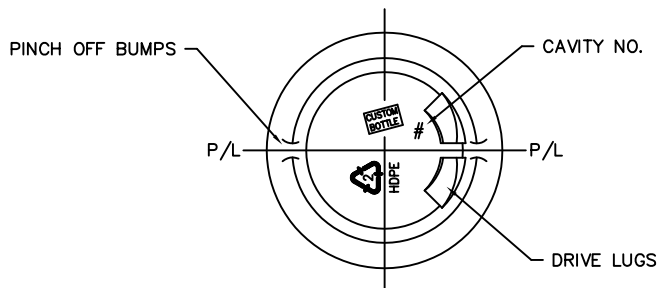
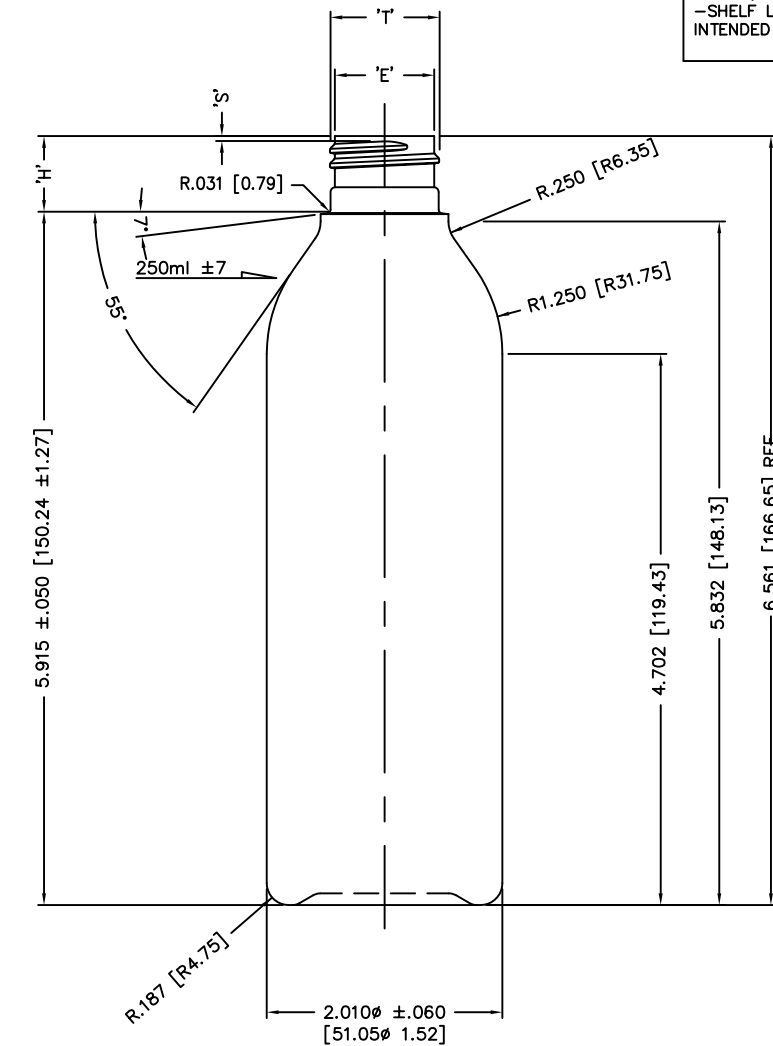


DISCLAIMER: CUSTOM BOTTLE INC.
 ASSUMES NO RESPONSIBILITY FOR:
 -FORM, FIT AND FUCTION OF CLOSURES
 -SHELF LIFE AND/OR COMPATIBILITY OF
 INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE
 AVERAGE OF TWO MEASUREMENTS
 TAKEN 90° APART.
 THE LIMITS OF OVALITY WILL BE
 DETERMINED PER APPLICATION AS
 NECESSARY.

DIMENSIONS IN [] ARE
 IN MILLIMETERS
 ALL OTHERS INDICATED
 ARE IN INCHES
 This drawing subject to
 standard industry tolerances
 S.P.I.

CUSTOM BOTTLE
 APPROVAL:
 APPROVED BY **BP**
 DATE **NOV. 23/10**
 CUSTOMER
 APPROVAL:
 APPROVED BY
 DATE



NO.	REV.	BY	DESCRIPTION			DATE
NECK FINISH:		M24-SP410	GRAM WT.		22 ± 2	
'T'	'E'	'H'	'S'	'L'	'I'	
.932 ± 0.008	.848 ± 0.008	.646 ± 0.015	.046 ± 0.015	.561 MIN.	_____	
23.67 ± 0.20	21.54 ± 0.20	16.41 ± 0.38	1.17 ± 0.38	14.25 MIN.	_____	
HELIX <: 2' 34'		T.P.I.: 8	CUTT. DIA.: .375[9.53]			
OVERFLOW CAPACITY BEFORE DECORATING				268ml ± 7		
			Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6661			
			DRAWN BY: 1130			DESC.: 250ml MILLENNIUM ROUND
SCALE: 1-1		DATE: JAN.13/09		DRAWING NO.: 107-8454-STOCK		
BOTTLE MAT'L: HDPE			C.B.I.D.: #278			
			MOULD NO.:			