Special note: "H" is to be measured with Calipers. Calipers are to be held parallel to "E" wall. End of Caliper will be slightly down shoulder radius.

DISCLAIMER: CUSTOM BOTTLE INC. ASSUMES NO RESPONSIBILITY FOR:
–FORM, FIT AND FUCTION OF CLOSURES
–SHELF LIFE AND/OR COMPATIBILITY OF INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE AVERAGE OF TWO MEASUREMENTS TAKEN 90° APART.

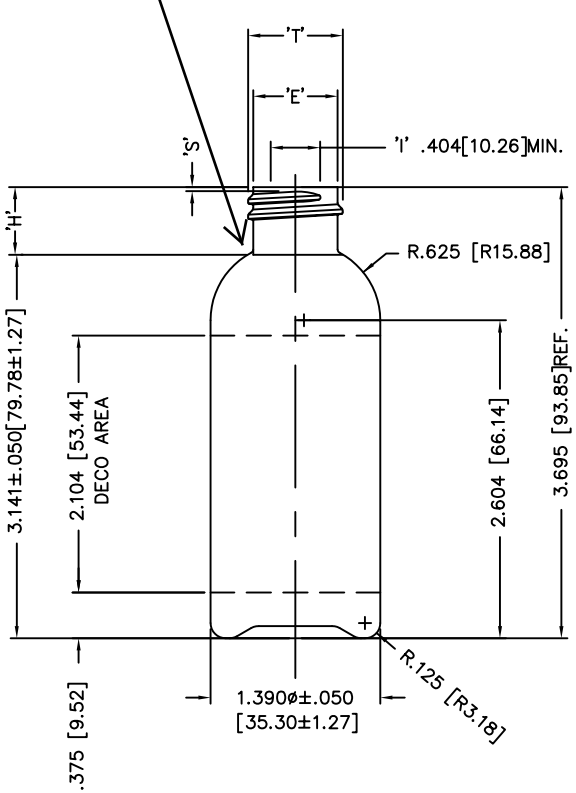
THE LIMITS OF OVALITY WILL BE DETERMINED PER APPICATION AS NECESSARY.

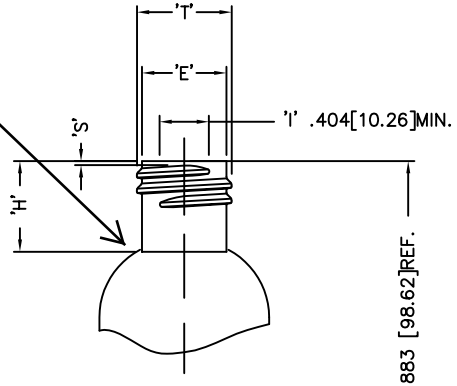
DIMENSIONS IN [ ] ARE IN MILLIMETERS
ALL OTHERS INDICATED ARE IN INCHES

This drawing subject to standard industry tolerances S.P.I.

CUSTOM BOTTLE APPROVAL:
APPROVED By Bill Padgett at 11:48 am, Nov 03, 2011
APPR.....
APR. 29/10

CUSTOMER APPROVAL:
APPROVED BY .....
DATE .....



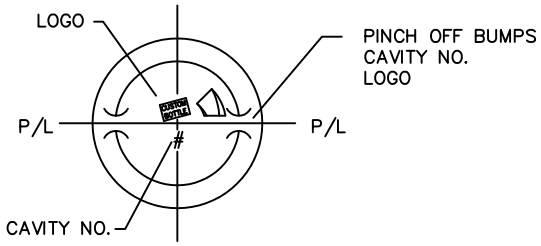


ALTERNATE NECK
M20 SP415

'T': .775±.008[19.68±.20]
'E': .691±.008[17.55±.20]
'H': .742±.015[18.84±.38]
'l': .404 MIN.[10.26 MIN.]

HELIX : 3°7'
T.P.I.: 8
CUTT DIA.: .375[9.53]

GRAM WT.: 8±.6
O/F/C.: 69.5ml±3.5



SCREEN PRINTING INFORMATION

BOTTLE CIRCUMFERENCE: 4.317 [111.93] MIN.
MUST ALLOW .312 [7.94] BREAK
TOTAL WIDTH OF COPY: 4.000 [101.60]
TOTAL HEIGHT: 2.104 [53.44]
FRONT TO BACK CIRCUMFERENCE: 2.158 [54.81]

NO.	REV.BY	DESCRIPTION	DATE

NECK FINISH: M20 SP410				GRAM WT. 8 ±0.6	
'T'	'E'	'H'	'S'	'L'	'l'
.775 ±.008	.691 ±.008	.554 ±.015	.037 ±.015	———	.404 MIN.
19.69 ±0.20	17.55 ±0.20	14.07 ±0.38	0.94 ±0.38	———	10.26 MIN.
HELIX ∢: 3° 7'		T.P.I.: 8		CUTT. DIA.: .375 [9.53]	
OVERFLOW CAPACITY BEFORE DECORATING 68.5ml ±3.5					

CUSTOM BOTTLE

Custom Bottle Inc.
10 Great Hill Road
P.O. Box 720
Naugatuck, Connecticut 06770
203-723-6661

DRAWN BY:	DESC.: 2oz COSMO
SCALE: 1-1 DATE:	DRAWING NO.: 107-6973-STOCK
BOTTLE MAT'L: HDPE	1
C.B.I.D.: #37 or #469	MOULD NO.: