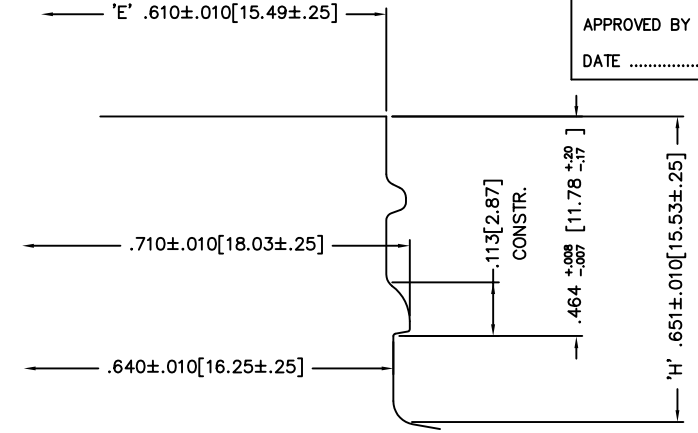
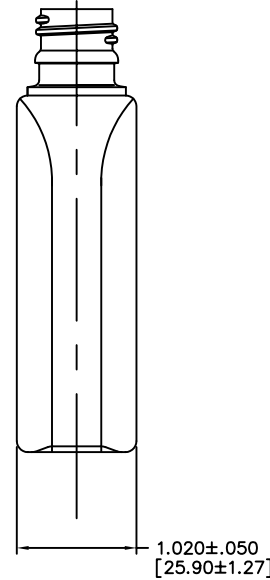
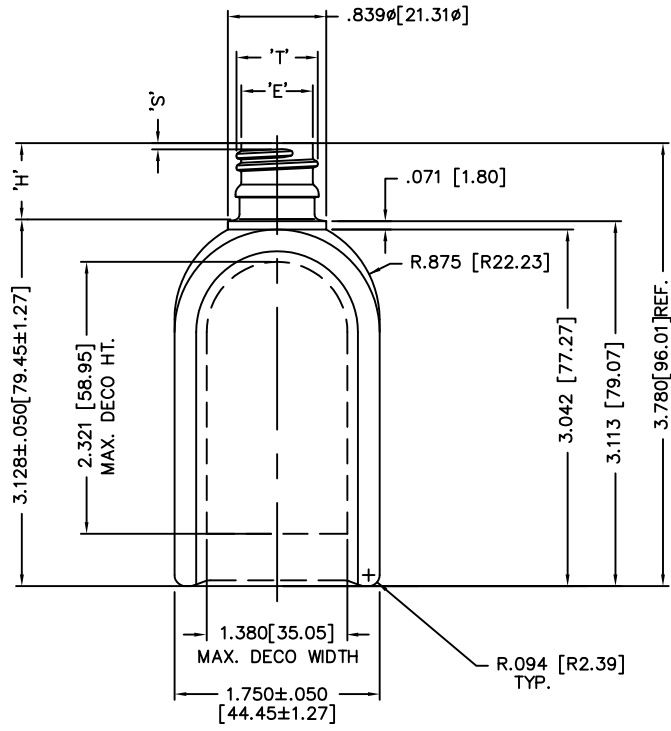


DISCLAIMER: CUSTOM BOTTLE INC. ASSUMES NO RESPONSIBILITY FOR:  
 -FORM, FIT AND FUNCTION OF CLOSURES  
 -SHELF LIFE AND/OR COMPATIBILITY OF INTENDED CONTENTS WITH THIS BOTTLE.

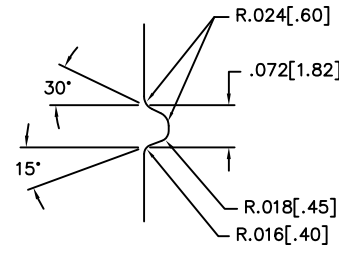
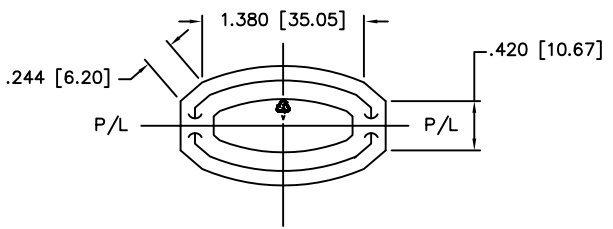
'T' AND 'E' DIMENSIONS ARE THE AVERAGE OF TWO MEASUREMENTS TAKEN 90° APART.  
 THE LIMITS OF QUALITY WILL BE DETERMINED PER APPLICATION AS NECESSARY.

DIMENSIONS IN [ ] ARE IN MILLIMETERS  
 ALL OTHERS INDICATED ARE IN INCHES  
 This drawing subject to standard industry tolerances S.P.I.

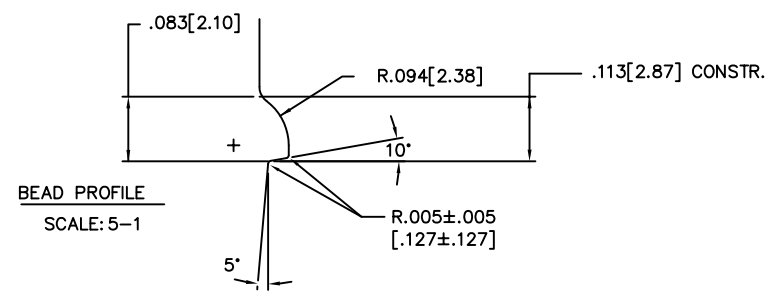
CUSTOM BOTTLE APPROVAL:  
 APPROVED BY **BP**  
 DATE **APR. 29/10**



THREAD DETAIL  
 SCALE: 4-1



THREAD PROFILE  
 SCALE: 5-1



BEAD PROFILE  
 SCALE: 5-1

NO.	REV.	BY	DESCRIPTION	DATE

NECK FINISH:	18mm T.E.	GRAM WT.	11.5±1
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'T'	'E'	'H'	'S'	'L'	'I'
.694±.010	.610±.010	.651±.010	.053±.010		
17.62±.25	15.49±.25	16.53±.25	1.34±.25		

HELIX <: 2'47'	T.P.I.: 10	CUTT. DIA.: .375 [9.52]
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OVERFLOW CAPACITY BEFORE DECORATING

**CUSTOM BOTTLE** Custom Bottle Inc.  
 10 Great Hill Road  
 P.O. Box 720  
 Naugatuck, Connecticut 06770  
 203-723-6661

DRAWN BY:	DESC.: 2oz BEVELLED OBLONG
SCALE: 1-1	DATE:
BOTTLE MAT'L: PVC	DRAWING NO.: 107-6346-STOCK
C.B.I.D.: #185	MOULD NO.: