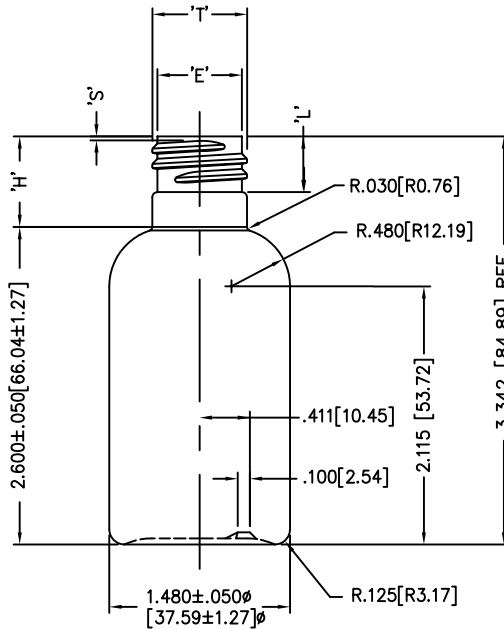
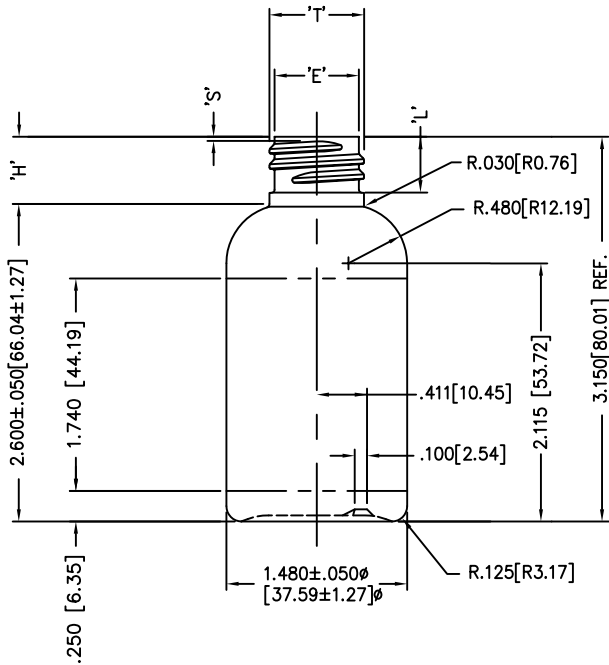


DISCLAIMER: CUSTOM BOTTLE INC.
ASSUMES NO RESPONSIBILITY FOR:
-FORM, FIT AND FUCTION OF CLOSURES
-SHELF LIFE AND/OR COMPATIBILITY OF
INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE
AVERAGE OF TWO MEASUREMENTS
TAKEN 90° APART.
THE LIMITS OF OVALITY WILL BE
DETERMINED PER APPLICATION AS
NECESSARY.

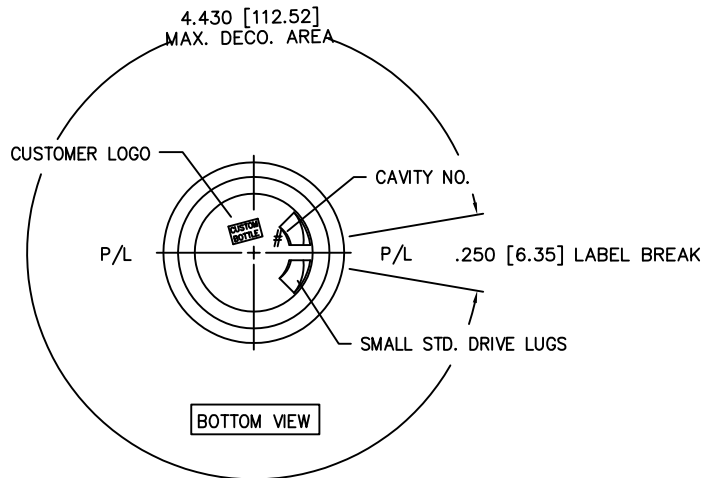
DIMENSIONS IN [] ARE
IN MILLIMETERS
ALL OTHERS INDICATED
ARE IN INCHES
This drawing subject to
standard industry tolerances
S.P.I.

CUSTOM BOTTLE
APPROVAL:
APPROVED BY **BP**
DATE **APR. 29/10**
CUSTOMER
APPROVAL:
APPROVED BY
DATE



M20-SP415

'T': .775 ±.008 [19.69 ±0.20]
'E': .691 ±.008 [17.55 ±0.20]
'H': .742 ±.015 [18.85 ±0.38]
'S': .037 ±.015 [0.94 ±0.38]
'L': .456 MIN. [11.58 MIN.]
HELIX <: 3° 7'
T.P.I.: 8
CUTT. DIA.: .375 [9.53]



NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH: M20-SP410			GRAM WT. 9 ±1.5		
'T'	'E'	'H'	'S'	'L'	'I'
.775 ±.008	.691 ±.008	.554 ±.015	.037 ±.015	.445 MIN	
19.69 ±.20	17.55 ±.20	14.07 ±.38	0.94 ±.38	11.30 MIN	
HELIX <: 3° 7'		T.P.I.: 8	CUTT. DIA.: .375		
OVERFLOW CAPACITY BEFORE DECORATING 65 ±3.5 ml.					
CUSTOM BOTTLE		Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6661			
DRAWN BY:		DESC.: 2oz. BOSTON ROUND			
SCALE: 1-1		DATE: 5/9/96		DRAWING NO.: 107-3068-STOCK	
BOTTLE MAT'L: PVC/PETG		C.B.I.D.: #195			
		MOULD NO.:			