DISCLAIMER: CUSTOM BOTTLE INC. ASSUMES NO RESPONSIBILITY FOR:

–FORM, FIT AND FUCTION OF CLOSURES
–SHELF LIFE AND/OR COMPATIBILITY OF INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE AVERAGE OF TWO MEASUREMENTS TAKEN 90° APART.

THE LIMITS OF OVALITY WILL BE DETERMINED PER APPICATION AS NECESSARY.

DIMENSIONS IN [ ] ARE IN MILLIMETERS
ALL OTHERS INDICATED ARE IN INCHES

This drawing subject to standard industry tolerances S.P.I.

CUSTOM BOTTLE APPROVAL:

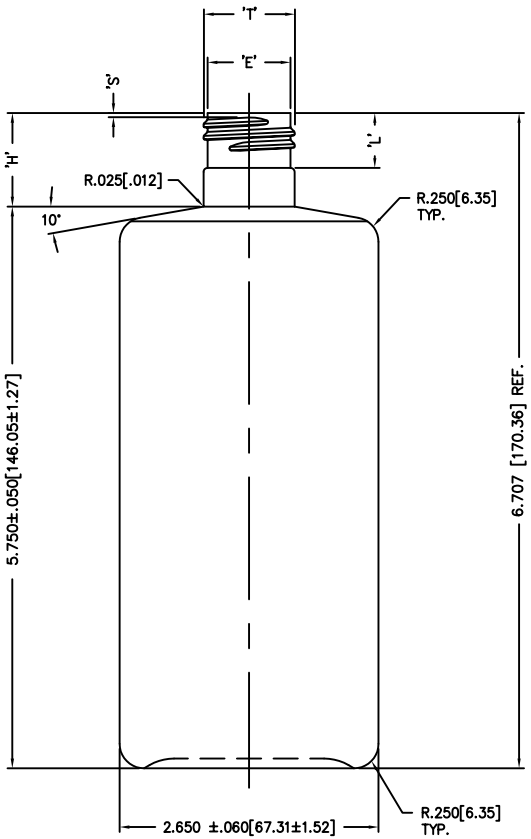
APPROVED BY BP

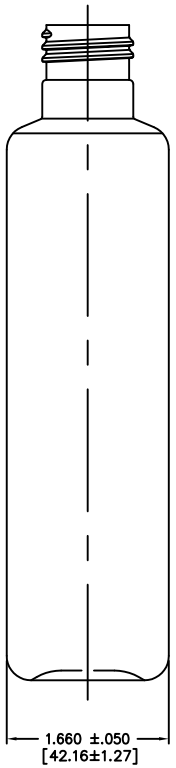
DATE NOV. 23/10

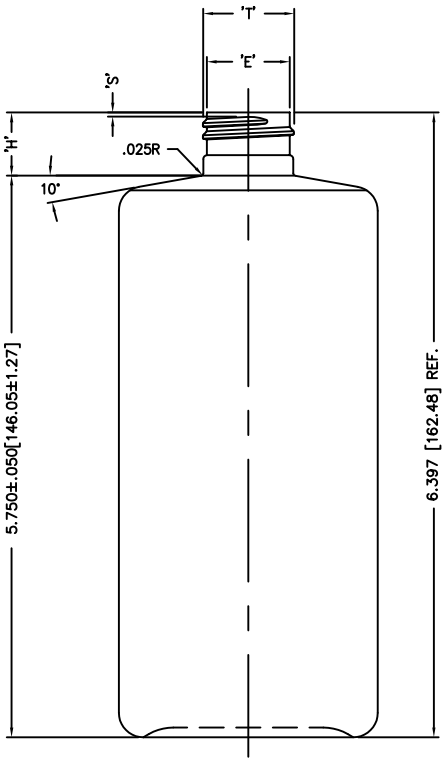
CUSTOMER APPROVAL:

APPROVED BY .....

DATE .....





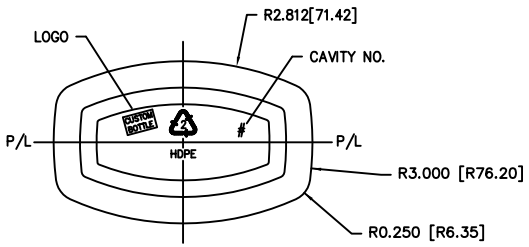


ALTERNATE NECK
M24 SP410

'T': .932±.008[23.67±.20]
'E': .848±.008[21.54±.20]
'H': .646±.015[16.41±.20]
'S': .046±.015[1.17±.38]
'L': .437 MIN.[11.10 MIN.]

HELIX : 2°34'
T.P.I.: 8
CUTT. DIA.: .375[9.53]

O/F/C: 320ml±9



NO.	REV.BY	DESCRIPTION	DATE

NECK FINISH: M24 SP415				GRAM WT. 30 ± 2.0	
'T'	'E'	'H'	'S'	'L'	'I'
.932 ±.008	.848 ±.008	.957±.015	.046 ±.015	.437 MIN.	———
23.67 ±0.20	21.54 ±0.20	24.31±.38	1.17 ±0.38	11.10 MIN.	———

HELIX ∢: 2° 34' | T.P.I.: 8 | CUTT. DIA.: .375[9.53]

OVERFLOW CAPACITY BEFORE DECORATING 323 ml ±9

CUSTOM BOTTLE

Custom Bottle Inc.
10 Great Hill Road
P.O. Box 720
Naugatuck, Connecticut 06770
203-723-6661

DRAWN BY: 1130	DESC.: 300ml TALL CUSTOM OBLONG
SCALE: 1-1 DATE: 15/11/93	DRAWING NO.: 107-2177-STOCK
BOTTLE MAT'L: HDPE	1
C.B.I.D.: #78	MOULD NO.: