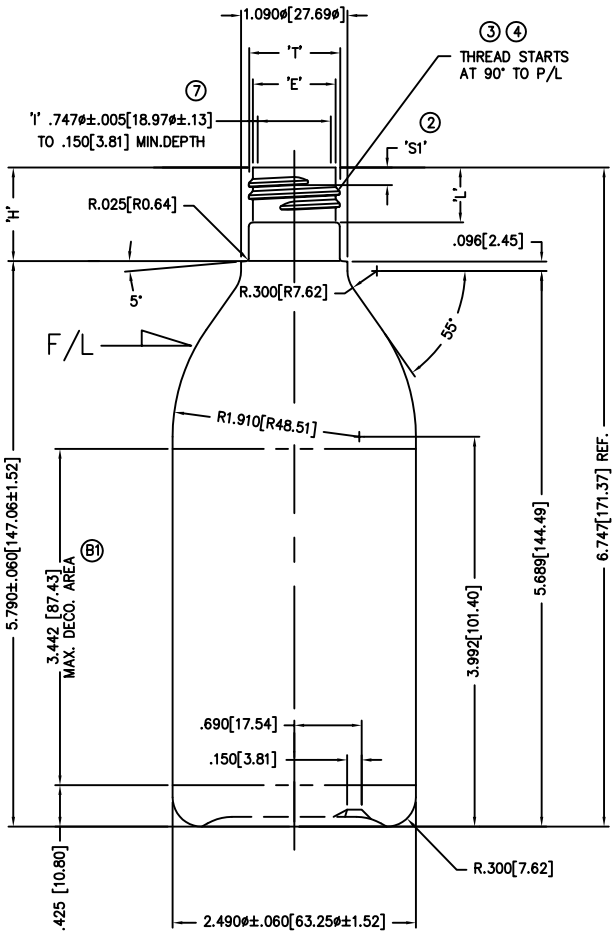
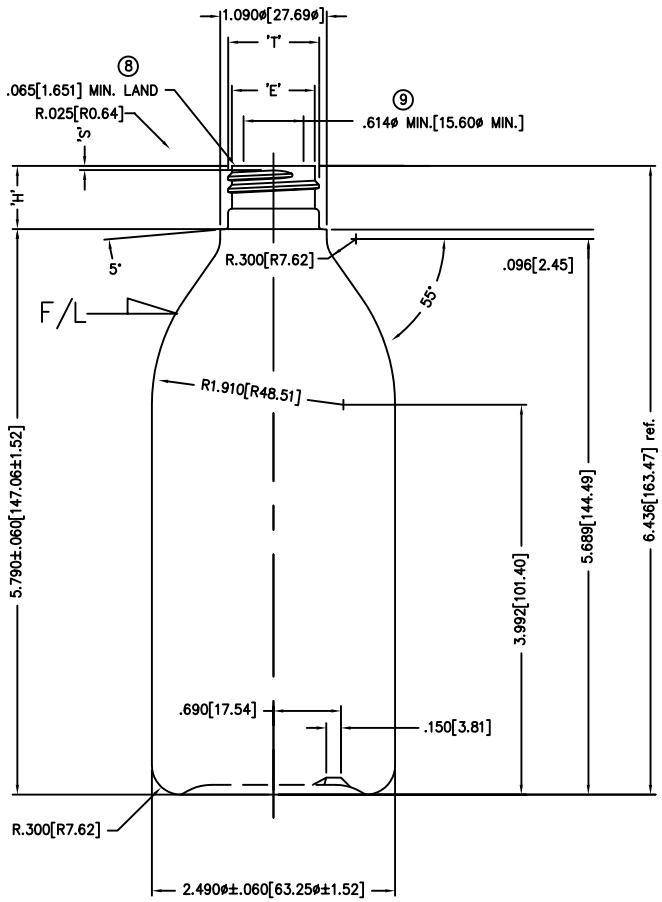
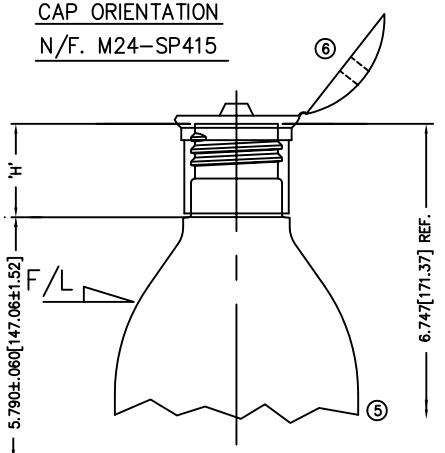




SIDE VIEW
CAP ORIENTATION
N/F. M24–SP415



CUSTOM BOTTLE APPROVAL:
NEED APPROVED
NECK FINISH .....
WEIGHT .....
CAPACITY .....
MATERIAL .....
SPECIAL REQUESTS .....

CUSTOMER APPROVAL:
APPROVED BY .....
DATE .....

NO.	REV.BY	DESCRIPTION	DATE
B1		DECO. AREA ADDED	JULY 30/04
⑨		'I' .614ø MIN. [15.60ø MIN.] ADDED	NOV. 24/97
⑧		.065[1.65] MIN. LAND ADDED	" "
⑦		'I' .747ø±.005[18.97ø±.13] TO .150[3.81] MIN. DEPTH ADDED	" "
⑥		CAP ADDED	NOV 6/97
⑤		SIDE VIEW ADDED	NOV 6/97
④		NOTE REVISED	NOV 6/97
③		NOTE ADDED	NOV 3/97
②		'S1' .180±.015[4.57±.38] REPLACED 'S' .110±.015[2.79±.38]	NOV 3/97
①		M24 SP410 ALTERNATE NECK ADDED	OCT 8/97

NECK FINISH: M24–SP415 (SPECIAL 'S') GRAM WT. 32±2

'T'	'E'	'H' ⑩	'S' ②	'L'	'I'
.932 ±.008	.848 ±.008	.605±.015	.180 ±.015	.561 MIN.	———
23.67 ±0.20	21.54 ±0.20	15.37±0.38	4.57 ±0.38	14.25 MIN.	———

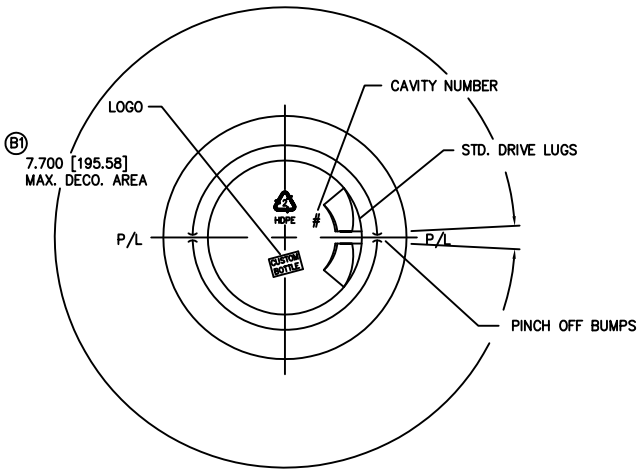
HELIX ∢: 2° 34' T.P.I.: 8 CUTT. DIA.: .375

CAPACITY TO FILL LEVEL BEFORE DECORATING 350±9 ml.

CAPACITY TO FILL LEVEL AFTER DECORATING ———

OVERFLOW CAPACITY BEFORE DECORATING 379ml ±9

OVERFLOW CAPACITY AFTER DECORATING ———



ALTERNATE NECK ①
M24 SP410

'T': .932±.008[23.67±.20]
'E': .848±.008[21.54±.20]
'H': .646±.015[16.41±.38]
'S': .046±.015[1.17±.38]
'L': .437 MIN.[11.10 MIN.]

HELIX : 2°34'
T.P.I.: 8
CUTT. DIA.: .375[9.53]
O/F/C.: 377ml ±9

This drawing subject to standard industry tolerances S.P.I.

Custom Bottle Inc.
10 Great Hill Road
P.O. Box 720
Naugatuck, Connecticut 06770
203–723–6300

DRAWN BY: 1130
SCALE: 1–1 DATE: OCT 2/97
BOTTLE MAT'L: HDPE
CAD NAME:

DESC.: 350ml. CUSTOM ROUND
DRAWING NO.: 1 107–3386–PB
C.B.I.D.: #213