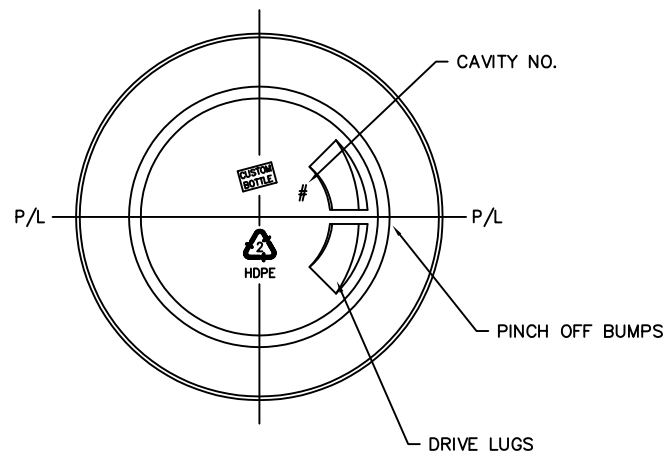
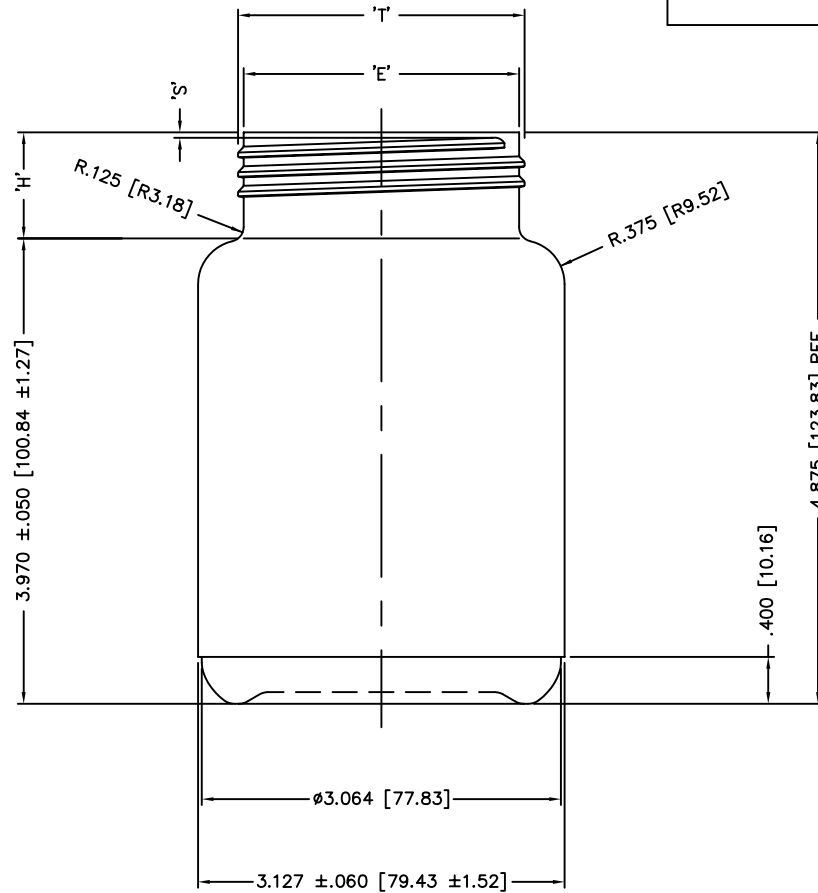


DISCLAIMER: CUSTOM BOTTLE INC.  
ASSUMES NO RESPONSIBILITY FOR:  
-FORM, FIT AND FUNCTION OF CLOSURES  
-SHELF LIFE AND/OR COMPATIBILITY OF  
INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE  
AVERAGE OF TWO MEASUREMENTS  
TAKEN 90° APART.  
THE LIMITS OF QUALITY WILL BE  
DETERMINED PER APPLICATION AS  
NECESSARY.

DIMENSIONS IN [ ] ARE  
IN MILLIMETERS  
ALL OTHERS INDICATED  
ARE IN INCHES  
This drawing subject to  
standard industry tolerances  
S.P.I.

CUSTOM BOTTLE  
APPROVAL:  
APPROVED BY **BP**  
DATE **NOV. 23/10**  
CUSTOMER  
APPROVAL:  
APPROVED BY .....  
DATE .....



NO.	REV.	BY	DESCRIPTION			DATE
NECK FINISH:		M63-SP400 (SPECIAL)			GRAM WT.	30 ±2
'T'	'E'	'H'	'S'	'L'	'I'	
2.444 ±.017	2.350 ±.017	.905 ±.015	.046 ±.015	_____	_____	
62.08 ±0.43	59.69 ±0.43	23.00 ±0.38	1.17 ±0.38	_____	_____	
HELIX <: 1° 16'		T.P.I.: 6	CUTT. DIA.: .500			
OVERFLOW CAPACITY BEFORE DECORATING					514ml ±11	
			Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6661			
			DRAWN BY: 1130	DESC.: 450cc W/M PHARMA RD.		
SCALE: 1-1	DATE: MAR. 10/09		DRAWING NO.: 107-8496-STOCK			
BOTTLE MAT'L: HDPE		C.B.I.D.: #178			MOULD NO.:	