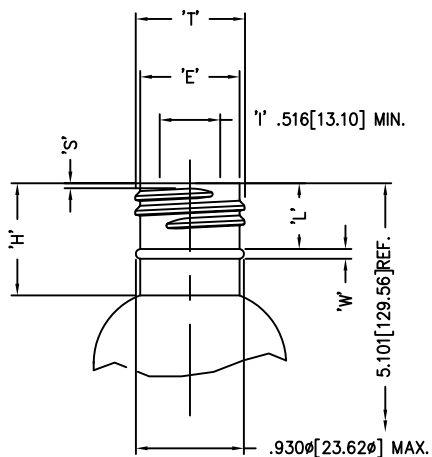
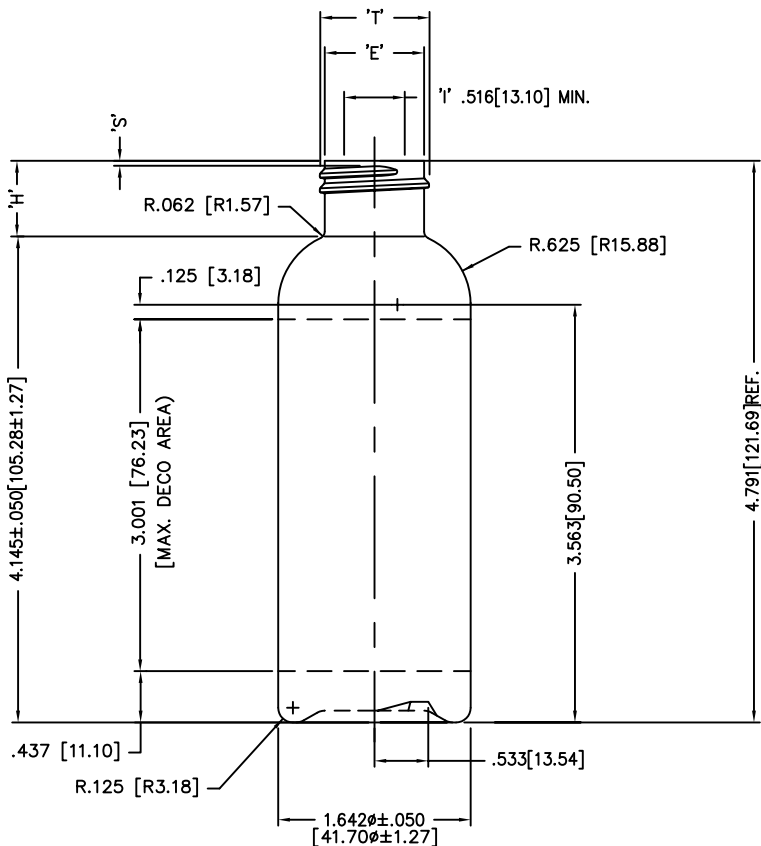


DISCLAIMER: CUSTOM BOTTLE INC.  
ASSUMES NO RESPONSIBILITY FOR:  
-FORM, FIT AND FUNCTION OF CLOSURES  
-SHELF LIFE AND/OR COMPATIBILITY OF  
INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE  
AVERAGE OF TWO MEASUREMENTS  
TAKEN 90° APART.  
  
THE LIMITS OF QUALITY WILL BE  
DETERMINED PER APPLICATION AS  
NECESSARY.

DIMENSIONS IN [ ] ARE  
IN MILLIMETERS  
ALL OTHERS INDICATED  
ARE IN INCHES  
This drawing subject to  
standard industry tolerances  
S.P.I.

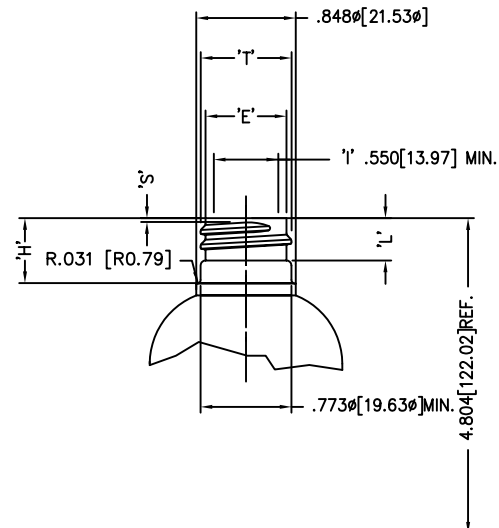
CUSTOM BOTTLE  
APPROVAL:  
APPROVED BY **BP**  
DATE **APR. 29/10**  
  
CUSTOMER  
APPROVAL:  
APPROVED BY .....  
DATE .....



ALTERNATE NECK  
M24 SP415

'T': .932±.008 [23.67±.20]  
'E': .848±.008 [21.54±.20]  
'H': .957±.015 [24.31±.38]  
'S': .037±.015 [.94±.38]  
'L': .561 [14.25] MIN.  
'W': .084 [2.13] MIN.

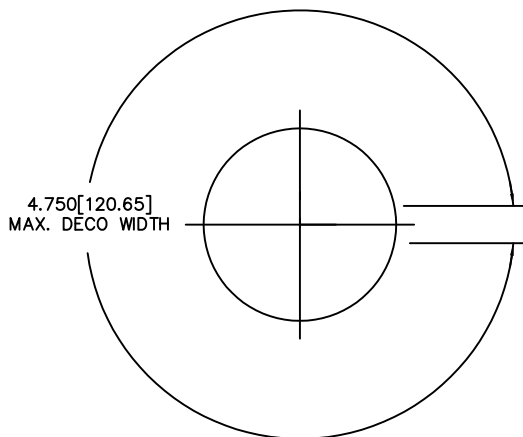
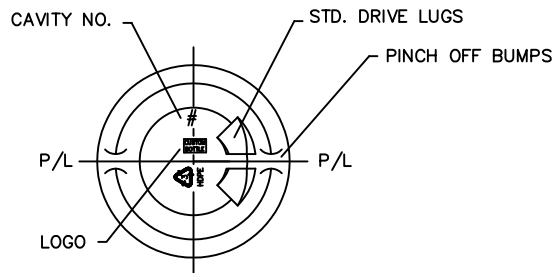
HELIX < : 2°34'  
T.P.I.: 8  
CUTT DIA.: .375 [9.52]  
GM. WT.: 15±1.0  
O/F/C.: 131ml±5



ALTERNATE NECK  
M20 SP410

'T': .775±.008 [19.68±.20]  
'E': .691±.008 [17.55±.20]  
'H': .554±.015 [7.79±.38]  
'S': .037±.015 [.94±.38]  
'L': .361 [9.17] MIN.

HELIX < : 2°34'  
T.P.I.: 8  
CUTT DIA.: .375 [9.52]  
GM. WT.: 11±1.5  
O/F/C.: 135ml±5



NOTE: MIN. WALL THICKNESS .012"


NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH: M24 SP410			GRAM WT. 14±1		
'T'	'E'	'H'	'S'	'L'	'I'
.932 ±.008	.848 ±.008	.646 ±.015	.046 ±.015	.437 MIN.	
23.67 ±0.20	21.54 ±0.20	16.41 ±0.38	1.17 ±0.38	11.10 MIN.	
HELIX < : 2° 34'		T.P.I.: 8	CUTT. DIA.: .375 [9.53]		
OVERFLOW CAPACITY BEFORE DECORATING				129ml±5	



Custom Bottle Inc.  
10 Great Hill Road  
P.O. Box 720  
Naugatuck, Connecticut 06770  
203-723-6661

DRAWN BY: ds	DESC.: 4oz COSMO
SCALE: 1-1   DATE: FEB.11/04	DRAWING NO.: 107-6027-STOCK
BOTTLE MAT'L: HDPE	C.B.I.D.: #273
	MOULD NO.: