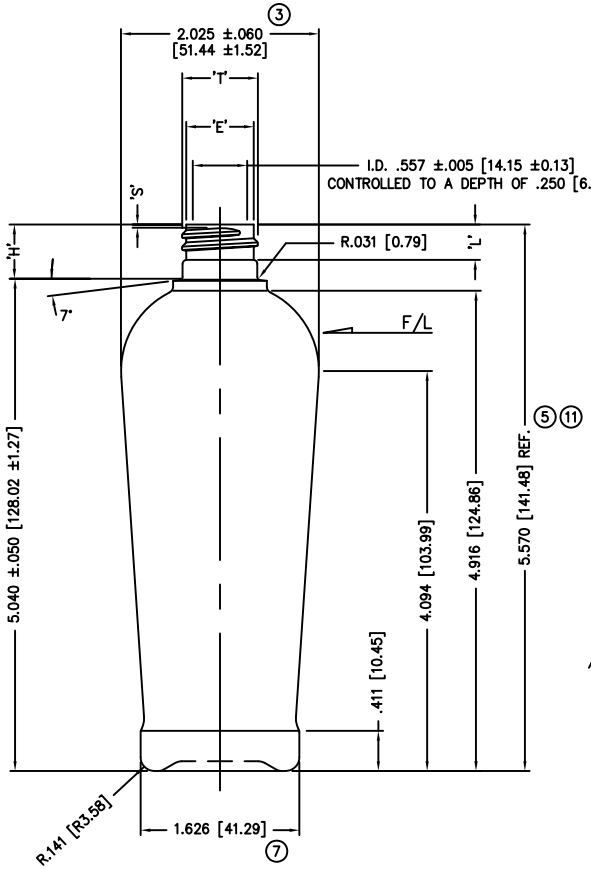

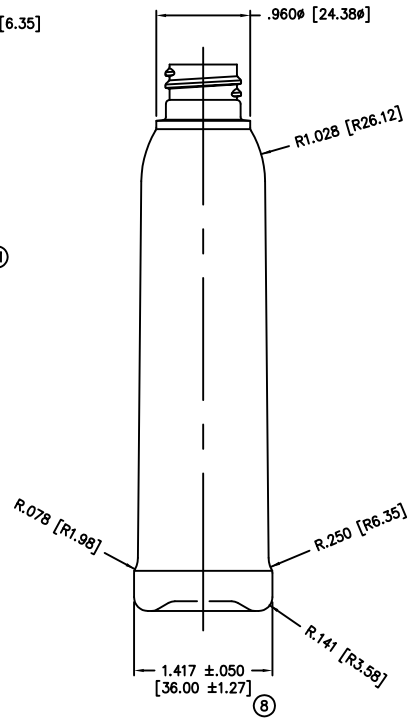

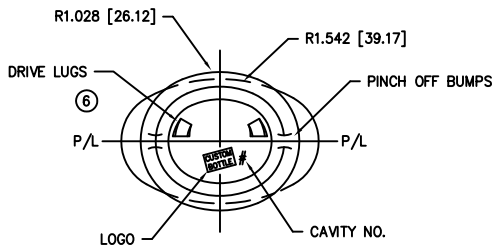

TEMPORARY DRAWING–NOT RELEASED FOR PRODUCTION

THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
FINAL SIZES AND VOLUME ARE SUBJECT TO MOULDING
SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.

CUSTOM BOTTLE APPROVAL:

NECK FINISH .....

WEIGHT .....

CAPACITY .....

MATERIAL .....

SPECIAL REQUESTS .....

CUSTOMER APPROVAL:

APPROVED BY .....

DATE .....

NO.	REV.BY	DESCRIPTION	DATE
⑪	CBD	WAS 5.594 [142.09] REF.	APRIL 16/02
⑩	CBD	'H' WAS .554 ±.015 [14.07 ±0.38]	APRIL 16/02
⑨	CBD	O/F WAS 138ml ±5	JAN. 17/02
⑧	CBD	WAS 1.470 ±.050 [37.34 ±1.27]	JAN. 17/02
⑦	CBD	WAS 1.671 [42.44]	JAN. 17/02
⑥	CBD	DRIVE LUGS ADDED	DEC. 21/01
⑤	CBD	WAS 5.555 [141.10] REF.	NOV. 30/01
④	CBD	WAS 1.459 ±.050 [37.06 ±1.27]	NOV. 30/01
③	CBD	WAS 2.010 ±.060 [51.05 ±1.52]	NOV. 30/01
②	CBD	O/F WAS 131ml ±5	NOV. 30/01
①	CBD	F/L WAS 118ml ±5	NOV. 30/01

NECK FINISH: M20 SP410 — GRAM WT. 14 ±1.5

'T'	'E'	'H' ⑩	'S'	'L'	'I'
.775 ±.008	.691 ±.008	.530 ±.010	.037 ±.015	.361 MIN	———
19.69 ±0.20	17.55 ±0.20	13.46 ±0.25	0.94 ±0.38	9.14 MIN.	———

HELIX ∢: 3° 7' — T.P.I.: 8 — CUTT. DIA.: .375 [9.53]

CAPACITY TO FILL LEVEL BEFORE DECORATING 125ml ±5 ①

CAPACITY TO FILL LEVEL AFTER DECORATING ———

OVERFLOW CAPACITY BEFORE DECORATING 137ml ±5 ②⑨

OVERFLOW CAPACITY AFTER DECORATING ———

Custom Bottle Inc.
10 Great Hill Road
P.O. Box 720
Naugatuck, Connecticut 06770
203-723-6681

DRAWN BY: 1130

SCALE: 1-1 — DATE: OCT.26/01

BOTTLE MAT'L: HDPE

CAD NAME: PD\

This drawing subject to standard industry tolerances S.P.I.

DESC.: 4oz. FOOTED OVAL

DRAWING NO.: 107-4956-PD 1

C.B.I.D.: #324