

DISCLAIMER: CUSTOM BOTTLE INC.
ASSUMES NO RESPONSIBILITY FOR:
-FORM, FIT AND FUNCTION OF CLOSURES
-SHELF LIFE AND/OR COMPATIBILITY OF
INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE
AVERAGE OF TWO MEASUREMENTS
TAKEN 90° APART.

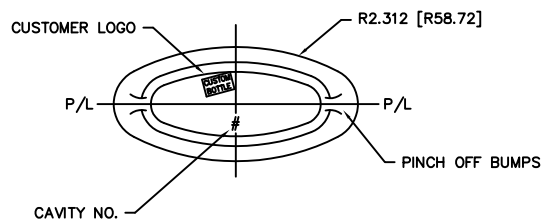
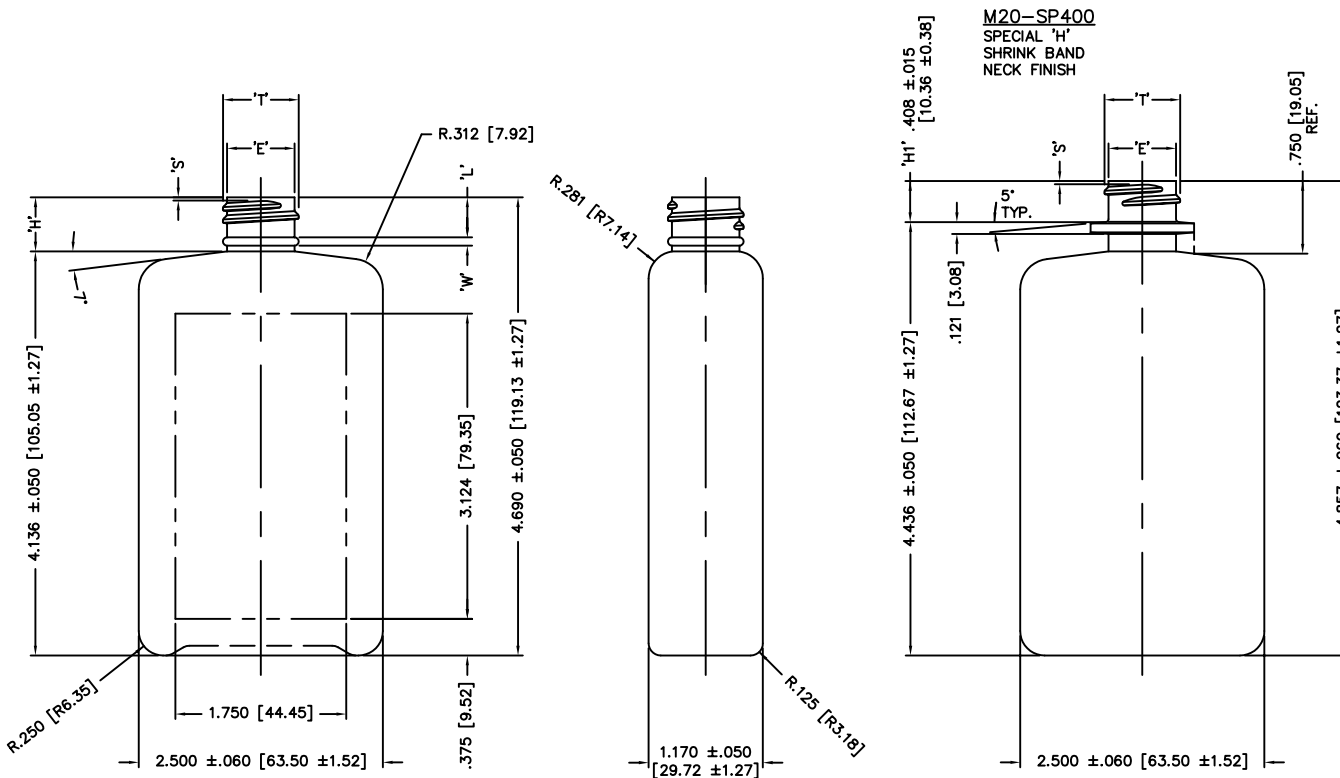
THE LIMITS OF QUALITY WILL BE
DETERMINED PER APPLICATION AS
NECESSARY.

DIMENSIONS IN [] ARE
IN MILLIMETERS
ALL OTHERS INDICATED
ARE IN INCHES

This drawing subject to
standard industry tolerances
S.P.I.

CUSTOM BOTTLE
APPROVAL:
APPROVED BY **BP**
DATE **APR. 29/10**

CUSTOMER
APPROVAL:
APPROVED BY
DATE



NECK FINISH	M20 SP410		M20-SP400 HEAVY WT.		M20-SP400 SPECIAL 'H' SHRINK BAND	
	HDPE	LDPE	HDPE	LDPE	HDPE	LDPE
MATERIAL	HDPE	LDPE	HDPE	LDPE	HDPE	LDPE
BOTTLE WT. ±1.0 GRAM	15.0	16.0	18	N/A	14.0	16.0
O/F CAPACITY ±5 ml	134.0ml		131.0ml		136.0ml	

NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH: M20 SP410			GRAM WT. AS NOTED		
'T'	'E'	'H'	'S'	'L'	'I'
.775 ±.008	.691 ±.008	.554 ±.015	.037 ±.015	.361 MIN	.404 MIN.
19.69 ±0.20	17.55 ±0.20	14.07 ±0.38	0.94 ±0.38	9.14 MIN.	10.26 MIN.
HELIX <: 3' 7'		T.P.I.: 8	CUTT. DIA.: .375 [9.53]		
OVERFLOW CAPACITY BEFORE DECORATING				134ml ±5	



Custom Bottle Inc.
10 Great Hill Road
P.O. Box 720
Naugatuck, Connecticut 06770
203-723-6661

DRAWN BY: DS	DESC.: 4oz STRAIGHT SIDED OVAL
SCALE: 1-1	DATE: SEPT.6/05
BOTTLE MAT'L: HDPE/LPDE	DRAWING NO.: 107-6964-STOCK
C.B.I.D.: #441	MOULD NO.: