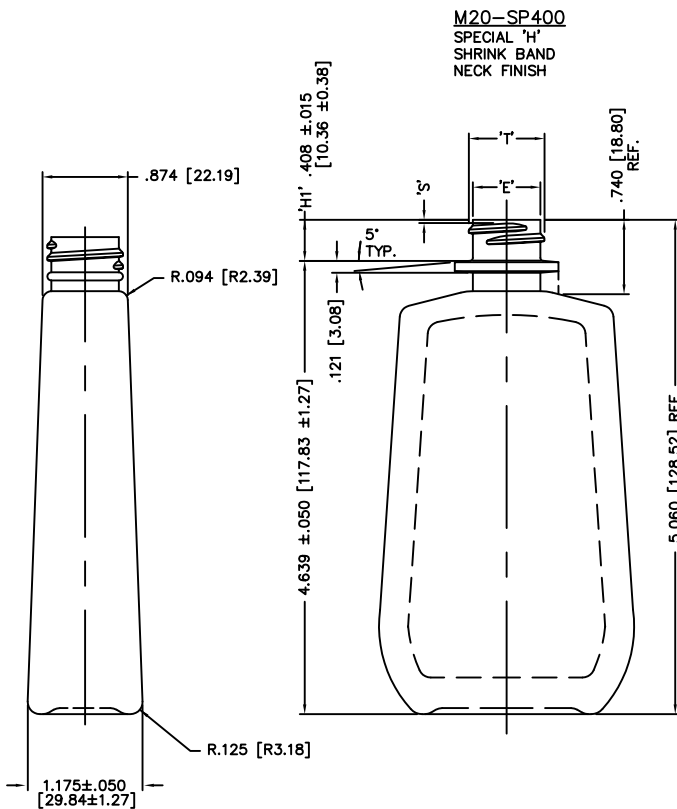
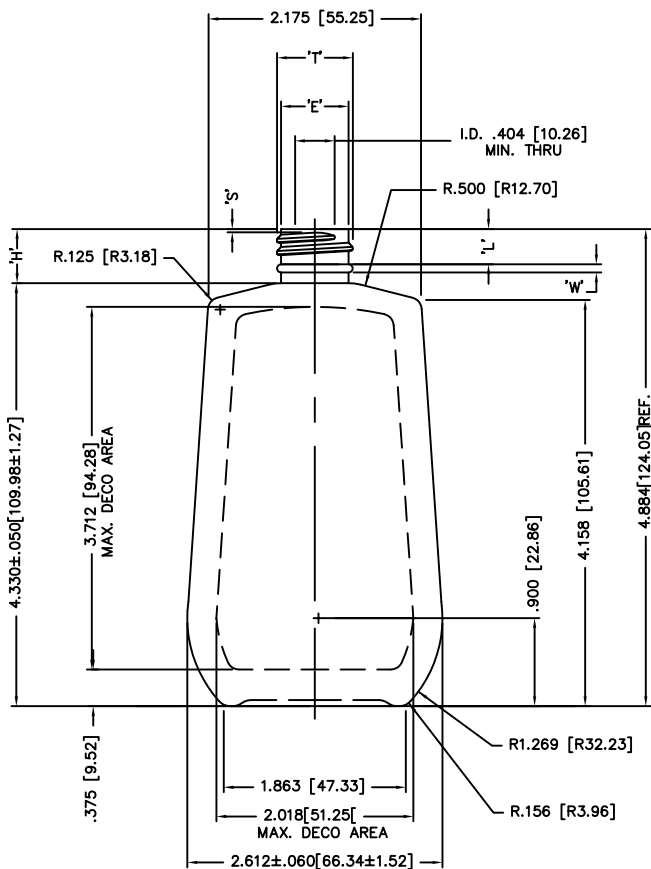


DISCLAIMER: CUSTOM BOTTLE INC.
ASSUMES NO RESPONSIBILITY FOR:
-FORM, FIT AND FUNCTION OF CLOSURES
-SHELF LIFE AND/OR COMPATIBILITY OF
INTENDED CONTENTS WITH THIS BOTTLE.

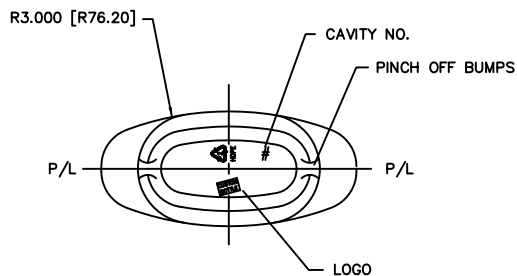
'T' AND 'E' DIMENSIONS ARE THE
AVERAGE OF TWO MEASUREMENTS
TAKEN 90° APART.
THE LIMITS OF QUALITY WILL BE
DETERMINED PER APPLICATION AS
NECESSARY.

DIMENSIONS IN [] ARE
IN MILLIMETERS
ALL OTHERS INDICATED
ARE IN INCHES
This drawing subject to
standard industry tolerances
S.P.I.

CUSTOM BOTTLE
APPROVAL:
APPROVED BY **BP**
DATE **JAN. 17/11**
CUSTOMER
APPROVAL:
APPROVED BY
DATE



M20-SP400
SPECIAL 'H'
SHRINK BAND
NECK FINISH



NOTE: MIN. WALL .012

NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH: M20 SP410			GRAM WT. 16 ±1.5		
'T'	'E'	'H'	'S'	'L'	'I'
.775 ±.008	.691 ±.008	.554 ±.015	.037 ±.015	.361 MIN	.084 MAX.
19.69 ±0.20	17.55 ±0.20	14.07 ±0.38	0.94 ±0.38	9.14 MIN.	2.13 MAX.
HELIX <	3' 7'	T.P.I.:	8	CUTT. DIA.:	.375 [9.53]
OVERFLOW CAPACITY BEFORE DECORATING				144ml ±5	



Custom Bottle Inc.
10 Great Hill Road
P.O. Box 720
Naugatuck, Connecticut 06770
203-723-6661

DRAWN BY:	1130	DESC.:	4oz TAPERED OVAL
SCALE:	1-1	DATE:	OCT.15/03
BOTTLE MAT'L:	HDPE/LDPE	DRAWING NO.:	107-5827-STOCK
C.B.I.D.:	#392	MOULD NO.:	