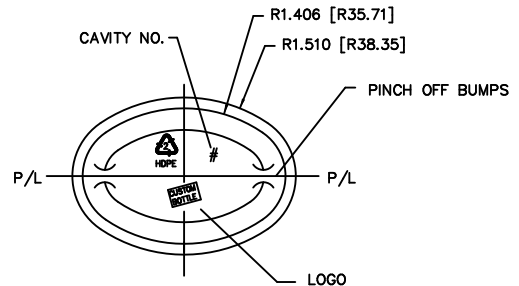
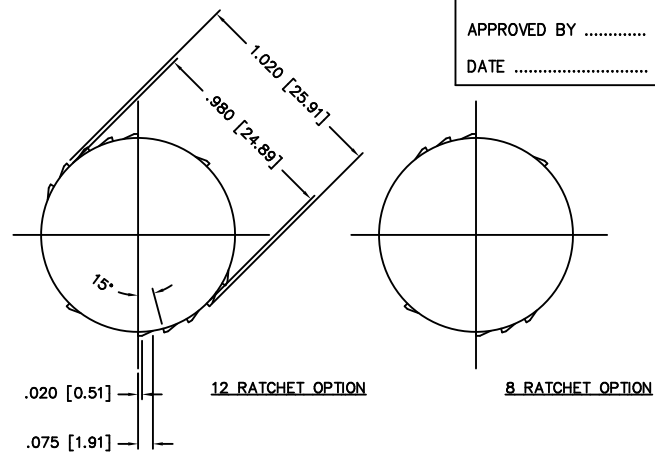
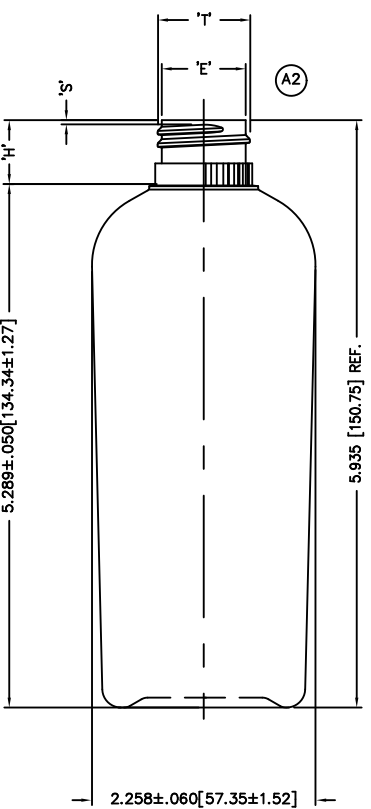
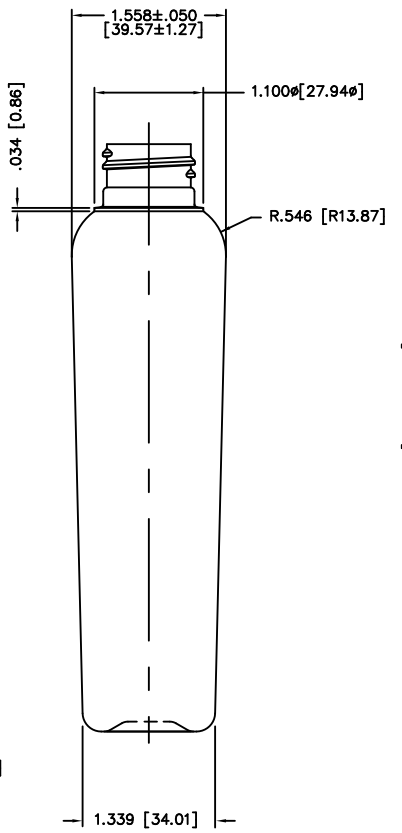
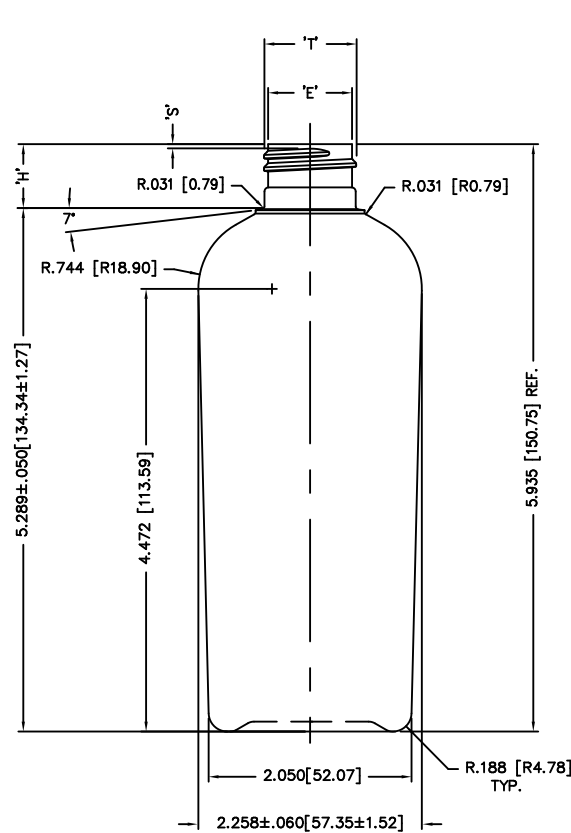



CUSTOM BOTTLE APPROVAL:
 NECK FINISH
 WEIGHT
 CAPACITY
 MATERIAL
 SPECIAL REQUESTS

CUSTOMER APPROVAL:
 APPROVED BY
 DATE

APPROVED



A2	CDL	RATCHET FINISH ADDED	APR. 17/07		
A1	CDL	WAS M24-SP415	APR. 17/07		
NO.	REV.BY	DESCRIPTION	DATE		
NECK FINISH:		M24 SP410 (A1)	GRAM WT. 20±1.5		
'T'	'E'	'H'	'S'	'L'	'I'
.932 ±.008	.848 ±.008	.646 ±.015	.046 ±.015	.437 MIN.	_____
23.67 ±0.20	21.54 ±0.20	16.41 ±0.38	1.17 ±0.38	11.10 MIN.	_____
HELIX <:	2' 34'	T.P.I.: 8	CUTT. DIA.: .375[9.53]		
CAPACITY TO FILL LEVEL BEFORE DECORATING			177ml±6		
CAPACITY TO FILL LEVEL AFTER DECORATING			_____		
OVERFLOW CAPACITY BEFORE DECORATING			199ml±6		
OVERFLOW CAPACITY AFTER DECORATING			_____		
		Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6681			
		DRAWN BY: ds		DESC.: 6oz ELLIPSE OVAL	
SCALE: 1-1		DATE: MAR.6.03		DRAWING NO.: 107-5516-PA	
BOTTLE MAT'L: HDPE		1		C.B.I.D.: #292	
CAD NAME: CBD-PD\107-5516					

This drawing subject to standard industry tolerances S.P.I.