



ALTERNATE NECK  
M24 SP410

T1: .932±.008 [23.67±.20]  
E1: .848±.008 [21.54±.20]  
H1: .646±.015 [16.40±.38]  
S1: .046±.015 [1.17±.38]  
HELIX <: .234°  
T.P.I.: 8  
CUTT. DIA.: .375 [9.52]

ALTERNATE NECK  
24mm SNAP

T1: .900±.008 [22.86±.20]  
E1: .830±.008 [21.08±.20]  
H1: .697±.015 [17.70±.38]  
S1: .377±.010 [9.57±.25]

CUSTOM BOTTLE APPROVAL:  
NECK FINISH .....  
WEIGHT .....  
CAPACITY .....  
MATERIAL .....  
SPECIAL REQUESTS .....  
CUSTOMER APPROVAL:  
APPROVED BY .....  
DATE .....

A2	1130	O/F WAS 202ml ±6	FEB. 11/09						
A1	1130	GRAM WEIGHT WAS 17 ±1.5	FEB. 11/09						
NO. REV. BY		DESCRIPTION	DATE						
NECK FINISH:	M24-SP415	GRAM WT. 19.5 ±1.5	(A1)						
T1	.932 ±.008	E1	.848 ±.008	H1	.957 ±.015	S1	.046 ±.015	T1	.561 MIN.
	23.67 ±0.20		21.54 ±0.20		24.31 ±0.38		1.17 ±0.38		14.25 MIN.
HELIX <:	2° 34'	T.P.I.:	8	CUTT. DIA.:	.375 [9.53]				
CAPACITY TO FILL LEVEL BEFORE DECORATING		177ml ±6							
CAPACITY TO FILL LEVEL AFTER DECORATING		199.5ml ±6 (A2)							
OVERFLOW CAPACITY BEFORE DECORATING									
OVERFLOW CAPACITY AFTER DECORATING									
<p>DESC.: 6oz MALIBU RD.</p> <p>10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6681</p>									
DRAWN BY: DS		DESC.: 6oz MALIBU RD.							
SCALE: 1-1 DATE: MAY10/05		DRAWING NO.: 107-6745-PA							
BOTTLE MAT'L: HDPE		C.B.I.D.: #261							
CAD NAME: P:\6xxx\107-6745									

This drawing subject to standard industry tolerances S.P.I.