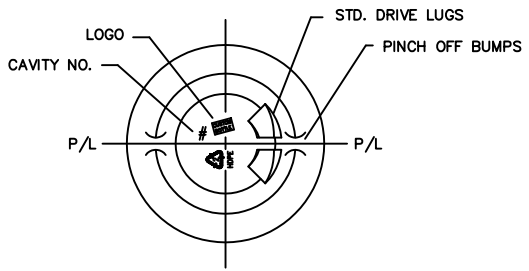
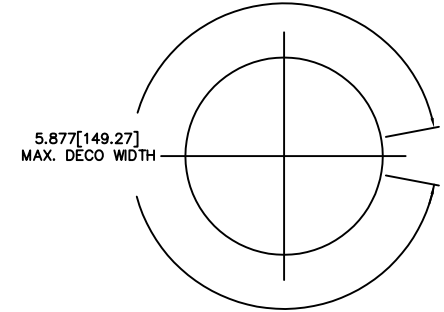
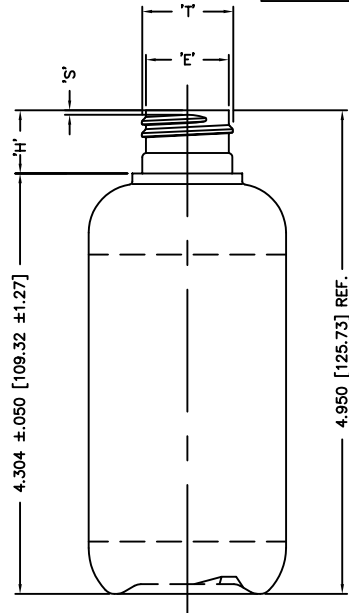
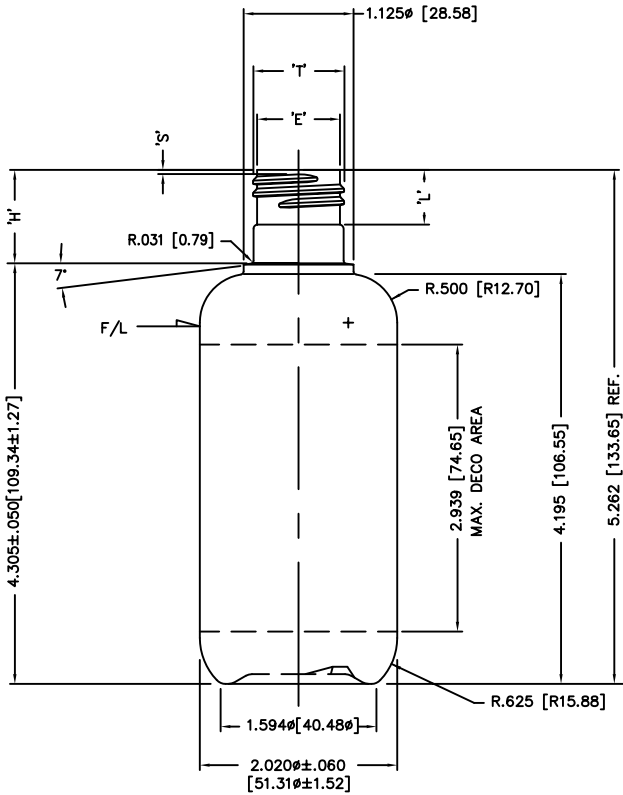


DISCLAIMER: CUSTOM BOTTLE INC.  
ASSUMES NO RESPONSIBILITY FOR:  
-FORM, FIT AND FUNCTION OF CLOSURES  
-SHELF LIFE AND/OR COMPATIBILITY OF  
INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE  
AVERAGE OF TWO MEASUREMENTS  
TAKEN 90° APART.  
THE LIMITS OF QUALITY WILL BE  
DETERMINED PER APPLICATION AS  
NECESSARY.

DIMENSIONS IN [ ] ARE  
IN MILLIMETERS  
ALL OTHERS INDICATED  
ARE IN INCHES  
This drawing subject to  
standard industry tolerances  
S.P.I.

CUSTOM BOTTLE  
APPROVAL:  
APPROVED BY **BP**  
DATE **JAN. 4/11**  
CUSTOMER  
APPROVAL:  
APPROVED BY .....  
DATE .....



**ALTERNATE NECK**  
M24 SP410

'T': .932±.008 [23.67±.20]  
'E': .848±.008 [21.54±.20]  
'H': .646±.015 [16.40±.38]  
'S': .046±.015 [1.17±.38]  
HELIX < : 2'34'  
T.P.I.: 8  
CUTT. DIA.: .375 [9.52]

NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH: M24-SP415			GRAM WT. 19.5 ±1.5		
'T'	'E'	'H'	'S'	'L'	'I'
.932 ±.008	.848 ±.008	.957 ±.015	.046 ±.015	.561 MIN.	_____
23.67 ±0.20	21.54 ±0.20	24.31 ±0.38	1.17 ±0.38	14.25 MIN.	_____
HELIX < : 2' 34'		T.P.I.: 8	CUTT. DIA.: .375 [9.53]		
OVERFLOW CAPACITY BEFORE DECORATING				199.5ml ±6	
			Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6661		
			DRAWN BY: DS		
SCALE: 1-1		DATE: MAY10/05		DRAWING NO.: 107-6745-STOCK	
BOTTLE MAT'L: HDPE			MOULD NO.:		
C.B.I.D.: #224					