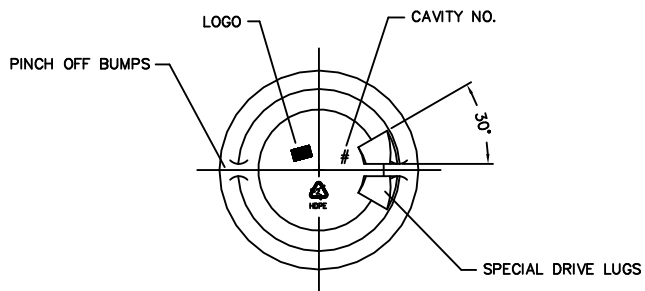


CUSTOM BOTTLE APPROVAL:  
 NECK FINISH .....  
 WEIGHT .....  
 CAPACITY .....  
 MATERIAL .....  
 SPECIAL REQUESTS .....

CUSTOMER APPROVAL:  
 APPROVED BY .....  
 DATE .....

APPROVED  
B.P.

(B1)	CDL	ADDED ALT. NECK M24-SP410 - SNAP RING	SEPT.11/08		
(A1)	CDL	DIMENSION ADDED	AUG. 2/05		
NO.	REV.BY	DESCRIPTION	DATE		
		NECK FINISH: M22-SP415 SNAP RING SHLDR	GRAM WT. 18 ±1.5		
'T'	'E'	'H'	'S'	'L'	'I'
.854 ±.008	.770 ±.008	.837 ±.015	.037 ±.015	.546 MIN	_____
21.69 ±0.20	19.56 ±0.20	21.26 ±0.38	0.94 ±0.38	13.87 MIN.	_____
HELIX <: 2° 49'		T.P.I.: 8	CUTT. DIA.: .375[9.53]		
CAPACITY TO FILL LEVEL BEFORE DECORATING				177ml ±6	
CAPACITY TO FILL LEVEL AFTER DECORATING				_____	
OVERFLOW CAPACITY BEFORE DECORATING				218.3ml ±6	
OVERFLOW CAPACITY AFTER DECORATING				_____	
<b>CUSTOM BOTTLE</b>		Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6681			



**SCREEN PRINTING INFORMATION**

BOTTLE CIRCUMFERENCE: 6.315 [160.40]  
 MUST ALLOW .312 [7.94] BREAK  
 TOTAL WIDTH OF COPY: 5.960 [151.38]  
 TOTAL HEIGHT: 3.855 [97.92]

This drawing subject to standard industry tolerances S.P.I.

DRAWN BY: DS	DESC.: 6oz. SNAP RING CYL.
SCALE: 1-1	DATE: MAY 25/05
BOTTLE MAT'L: HDPE	DRAWING NO.: 107-6773-PB
CAD NAME: PD\6XXX\107-6773	C.B.I.D.: #274