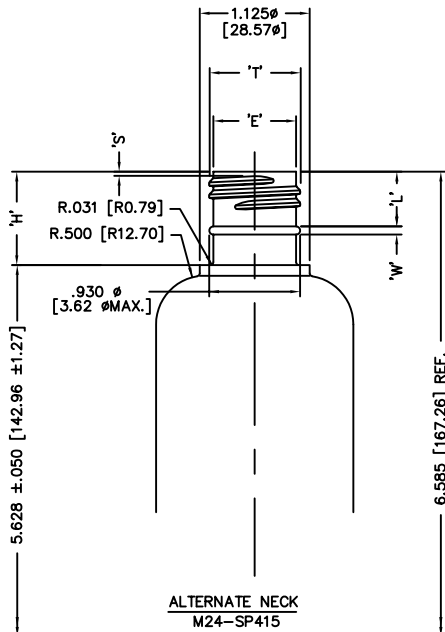
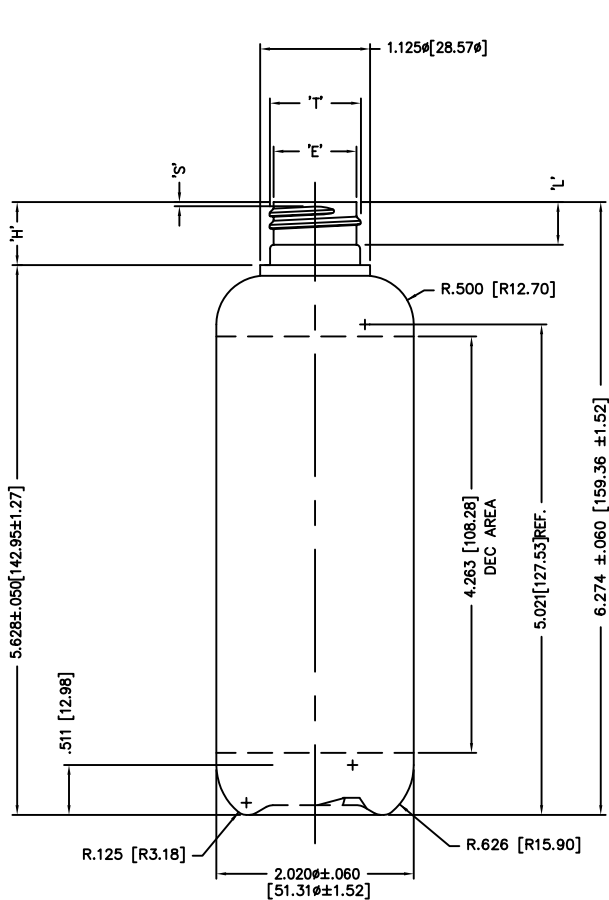


DISCLAIMER: CUSTOM BOTTLE INC.
ASSUMES NO RESPONSIBILITY FOR:
-FORM, FIT AND FUNCTION OF CLOSURES
-SHELF LIFE AND/OR COMPATIBILITY OF
INTENDED CONTENTS WITH THIS BOTTLE.

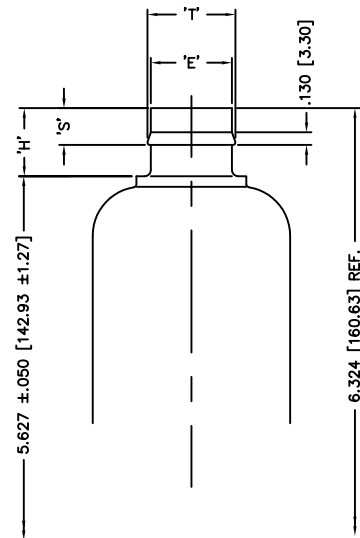
'T' AND 'E' DIMENSIONS ARE THE
AVERAGE OF TWO MEASUREMENTS
TAKEN 90° APART.
THE LIMITS OF QUALITY WILL BE
DETERMINED PER APPLICATION AS
NECESSARY.

DIMENSIONS IN [] ARE
IN MILLIMETERS
ALL OTHERS INDICATED
ARE IN INCHES
This drawing subject to
standard industry tolerances
S.P.I.

CUSTOM BOTTLE
APPROVAL:
APPROVED BY **BP**
DATE **NOV. 23/10**
CUSTOMER
APPROVAL:
APPROVED BY
DATE

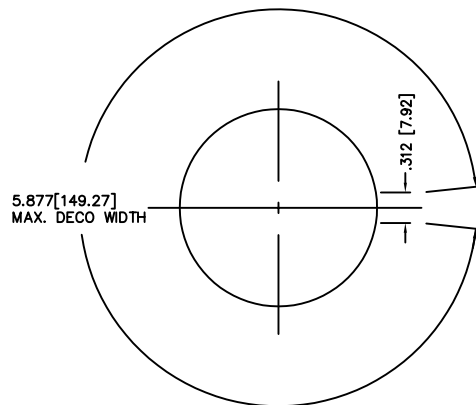
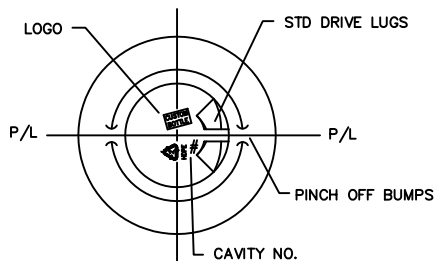


ALTERNATE NECK
M24-SP415
'T': .932±.008 [23.67±.20]
'E': .848±.008 [21.54±.20]
'H': .957±.015 [24.31±.38]
'S': .046±.010 [1.17±.25]
'L': .561 MIN. [14.25 MIN.]
'W': .084 MAX. [2.13 MAX.]
HELIX <: 2° 34'
T.P.I.: 8
CUTT. DIA.: .375 [9.53]



ALTERNATE NECK
24mm SNAP

'T': .900±.008 [22.86±.20]
'E': .830±.008 [21.08±.20]
'H': .697±.015 [17.70±.38]
'S': .377±.010 [9.57±.25]



NO.	REV.	BY	DESCRIPTION	DATE

NO. REV. BY		DESCRIPTION				DATE
NECK FINISH:		M24 SP410	GRAM WT.		24 ±1.5	
'T'	'E'	'H'	'S'	'L'	'I'	
.932 ±.008	.848 ±.008	.646 ±.015	.046 ±.015	.437 MIN.		
23.67 ±0.20	21.54 ±0.20	16.41 ±0.38	1.17 ±0.38	11.10 MIN.		
HELIX <: 2° 34'		T.P.I.: 8	CUTT. DIA.: .375 [9.53]			
OVERFLOW CAPACITY BEFORE DECORATING					265ml ±7	



Custom Bottle Inc.
10 Great Hill Road
P.O. Box 720
Naugatuck, Connecticut 06770
203-723-6661

DRAWN BY: 1130		DESC.: 8oz MALIBU ROUND	
SCALE: 1-1	DATE: JULY.13/07	DRAWING NO.: 107-7897-STOCK	
BOTTLE MAT'L: HDPE		MOULD NO.:	
C.B.I.D.: #261			