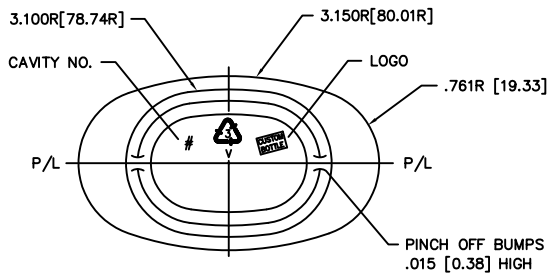
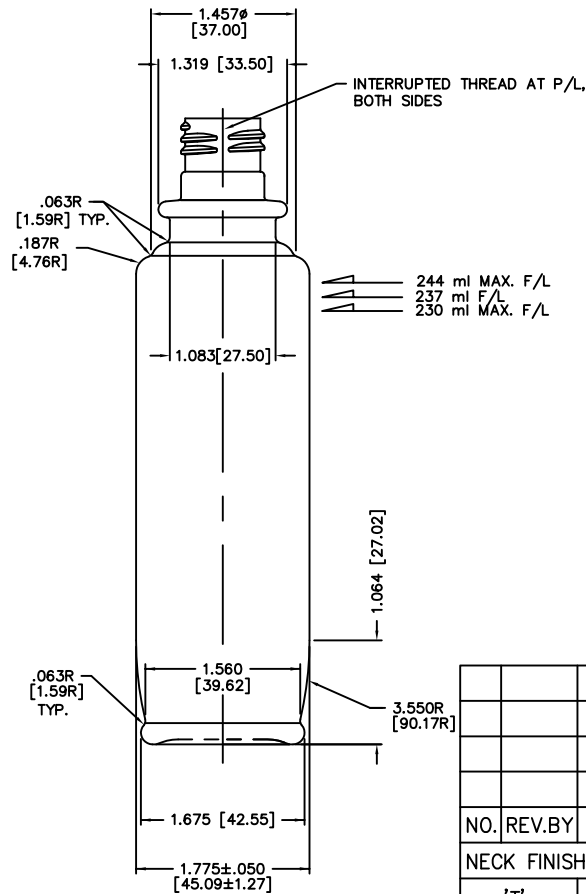
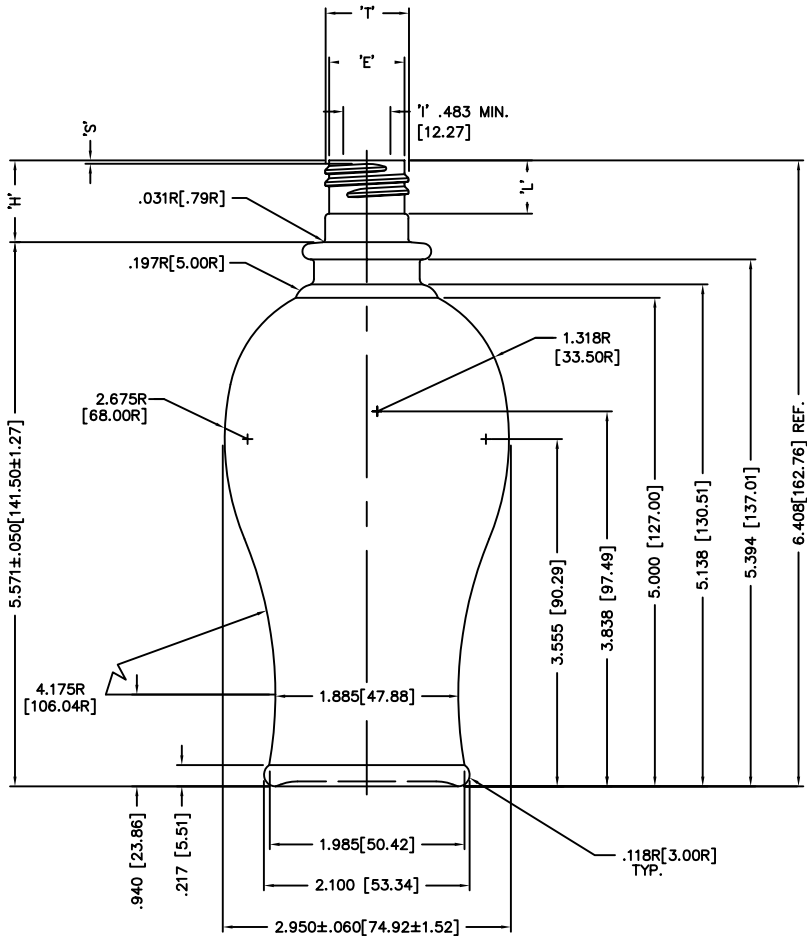



DISCLAIMER: CUSTOM BOTTLE INC.  
ASSUMES NO RESPONSIBILITY FOR:  
-FORM, FIT AND FUNCTION OF CLOSURES  
-SHELF LIFE AND/OR COMPATIBILITY OF  
INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE  
AVERAGE OF TWO MEASUREMENTS  
TAKEN 90° APART.  
THE LIMITS OF QUALITY WILL BE  
DETERMINED PER APPLICATION AS  
NECESSARY.

DIMENSIONS IN [ ] ARE  
IN MILLIMETERS  
ALL OTHERS INDICATED  
ARE IN INCHES  
This drawing subject to  
standard industry tolerances  
S.P.I.

CUSTOM BOTTLE  
APPROVAL:  
APPROVED BY **BP**  
DATE **NOV. 23/10**  
CUSTOMER  
APPROVAL:  
APPROVED BY .....  
DATE .....



NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH:			M22-SP415	GRAM WT. 29 ± 2.0	
'T'	'E'	'H'	'S'	'L'	'I'
.854 ± .008	.770 ± .008	.837 ± .015	.037 ± .015	.546 MIN	_____
21.69 ± .20	19.56 ± .20	21.26 ± .38	.94 ± .38	13.87 MIN.	_____
HELIX <:	2° 49'	T.P.I.:	8	CUTT. DIA.:	.375
OVERFLOW CAPACITY BEFORE DECORATING			263 ml ± 7		
			Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6661		
			DRAWN BY: 1130		
SCALE: 1-1			DATE: 5/12/95		
BOTTLE MAT'L: PVC			DRAWING NO.: 107-2826-STOCK		
C.B.I.D.: #181			MOULD NO.:		