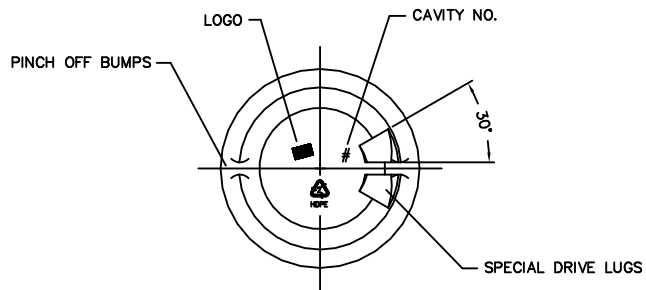


ALTERNATE NECK
(B1) M24 SP410
 'T': .932 ± .008 [23.67 ± 0.20]
 'E': .848 ± .008 [21.54 ± 0.20]
 'H': .646 ± .015 [16.41 ± 0.38]
 'S': .046 ± .015 [1.17 ± 0.38]
 'L': .437 MIN. [11.10 MIN.]
 HELIX : 2°34'
 T.P.I.: 8
 CUTT. DIA.: .375 [9.52]
 O/F/C: 263ml ± 7

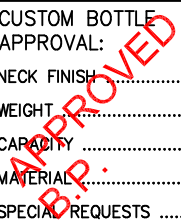


SCREEN PRINTING INFORMATION

BOTTLE CIRCUMFERENCE: 6.315 [160.40]
 MUST ALLOW .312 [7.94] BREAK
 TOTAL WIDTH OF COPY: 5.960 [151.38]
 TOTAL HEIGHT: 4.826 [122.58]

This drawing subject to standard industry tolerances S.P.I.

CUSTOM BOTTLE APPROVAL:
 NECK FINISH
 WEIGHT
 CAPACITY
 MATERIAL
 SPECIAL REQUESTS
 CUSTOMER APPROVAL:
 APPROVED BY
 DATE



(B1)	CDL	M24 SP410 ALTERNATE NECK ADDED	JULY.28/06		
(A1)	CDL	DIMENSION ADDED WHICH WAS LEFT OFF ORIGINAL DWG.	JULY 11/05		
NO.	REV.BY	DESCRIPTION	DATE		
		NECK FINISH: M22-SP415 SNAP RING SHLDR	GRAM WT. 21 ± 1.5		
'T'	'E'	'H'	'S'	'L'	'I'
.854 ± 0.008	.770 ± 0.008	.837 ± 0.015	.037 ± 0.015	.546 MIN	_____
21.69 ± 0.20	19.56 ± 0.20	21.26 ± 0.38	0.94 ± 0.38	13.87 MIN.	_____
HELIX <: 2° 49'		T.P.I.: 8	CUTT. DIA.: .375 [9.53]		
CAPACITY TO FILL LEVEL BEFORE DECORATING				236ml ± 7	
CAPACITY TO FILL LEVEL AFTER DECORATING				_____	
OVERFLOW CAPACITY BEFORE DECORATING				266.5ml ± 7	
OVERFLOW CAPACITY AFTER DECORATING				_____	
		Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6681			
		DRAWN BY: DS		DESC.: 8oz. SNAP RING CYL.	
SCALE: 1-1		DATE: MAY 25/05		DRAWING NO.: 107-6776-PB	
BOTTLE MAT'L: HDPE		1		C.B.I.D.: #271	
CAD NAME: PD\6XXX\107-6776					