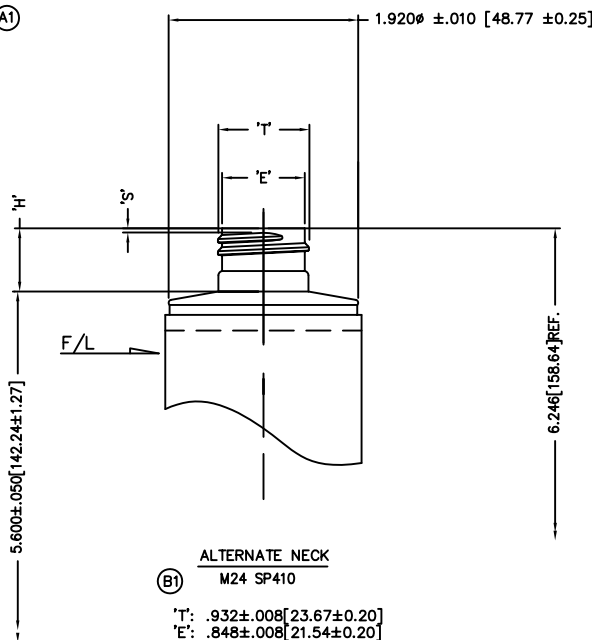
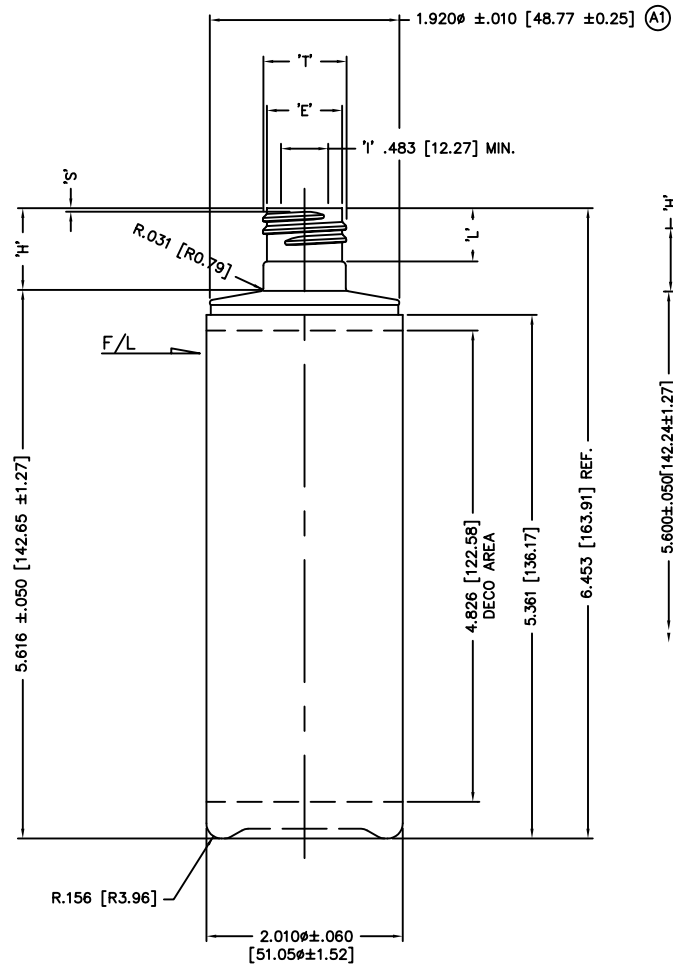


DISCLAIMER: CUSTOM BOTTLE INC.  
ASSUMES NO RESPONSIBILITY FOR:  
-FORM, FIT AND FUNCTION OF CLOSURES  
-SHELF LIFE AND/OR COMPATIBILITY OF  
INTENDED CONTENTS WITH THIS BOTTLE.

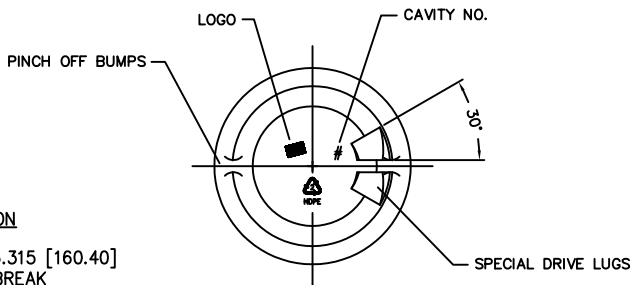
'T' AND 'E' DIMENSIONS ARE THE  
AVERAGE OF TWO MEASUREMENTS  
TAKEN 90° APART.  
THE LIMITS OF QUALITY WILL BE  
DETERMINED PER APPLICATION AS  
NECESSARY.

DIMENSIONS IN [ ] ARE  
IN MILLIMETERS  
ALL OTHERS INDICATED  
ARE IN INCHES  
This drawing subject to  
standard industry tolerances  
S.P.I.

CUSTOM BOTTLE  
APPROVAL:  
APPROVED BY **BP**  
DATE **NOV. 23/10**  
CUSTOMER  
APPROVAL:  
APPROVED BY .....  
DATE .....



**(B)** ALTERNATE NECK  
M24 SP410  
'T': .932 ± .008 [23.67 ± 0.20]  
'E': .848 ± .008 [21.54 ± 0.20]  
'H': .646 ± .015 [16.41 ± 0.38]  
'S': .046 ± .015 [1.17 ± 0.38]  
'L': .437 MIN. [11.10 MIN.]  
HELIX : 2'34'  
T.P.I.: 8  
CUTT. DIA.: .375 [9.52]  
O/F/C: 263ml ± 7



**SCREEN PRINTING INFORMATION**

BOTTLE CIRCUMFERENCE: 6.315 [160.40]  
MUST ALLOW .312 [7.94] BREAK  
TOTAL WIDTH OF COPY: 5.960 [151.38]  
TOTAL HEIGHT: 4.826 [122.58]


NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH: M22-SP415 SNAP RING SHLDR			GRAM WT. 21 ± 1.5		
'T'	'E'	'H'	'S'	'L'	'I'
.854 ± .008	.770 ± .008	.837 ± .015	.037 ± .015	.546 MIN	
21.69 ± 0.20	19.56 ± 0.20	21.26 ± 0.38	0.94 ± 0.38	13.87 MIN.	
HELIX <: 2' 49'		T.P.I.: 8	CUTT. DIA.: .375 [9.53]		
OVERFLOW CAPACITY BEFORE DECORATING				266.5ml ± 7	



Custom Bottle Inc.  
10 Great Hill Road  
P.O. Box 720  
Naugatuck, Connecticut 06770  
203-723-6661

DRAWN BY: 1130	DESC.: 8oz. SNAP RING CYL.
SCALE: 1-1   DATE: MAY 25/05	DRAWING NO.: 107-6776-STOCK
BOTTLE MAT'L: HDPE	MOULD NO.:
C.B.I.D.: #271	