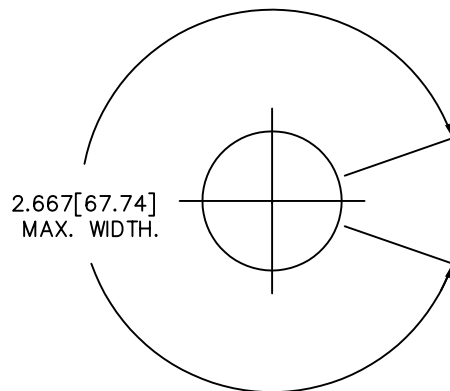
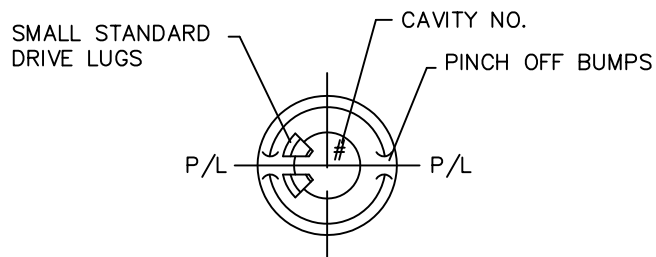
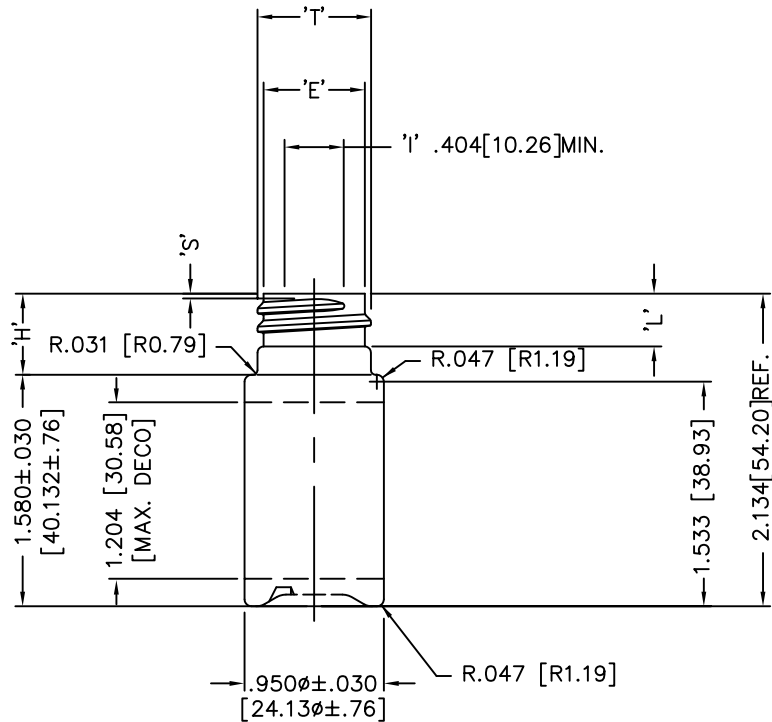


DISCLAIMER: CUSTOM BOTTLE INC.
ASSUMES NO RESPONSIBILITY FOR:
-FORM, FIT AND FUNCTION OF CLOSURES
-SHELF LIFE AND/OR COMPATIBILITY OF
INTENDED CONTENTS WITH THIS BOTTLE.

'T' AND 'E' DIMENSIONS ARE THE
AVERAGE OF TWO MEASUREMENTS
TAKEN 90° APART.
THE LIMITS OF QUALITY WILL BE
DETERMINED PER APPLICATION AS
NECESSARY.

DIMENSIONS IN [] ARE
IN MILLIMETERS
ALL OTHERS INDICATED
ARE IN INCHES
This drawing subject to
standard industry tolerances
S.P.I.

CUSTOM BOTTLE
APPROVAL:
APPROVED BY **BP**
DATE **APR. 29/10**
CUSTOMER
APPROVAL:
APPROVED BY
DATE



NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH:			M20 SP410	GRAM WT. 3.5 ±0.5	
'T'	'E'	'H'	'S'	'L'	'I'
.775 ±0.008	.691 ±0.008	.554 ±0.015	.037 ±0.015	.361 MIN.	.404 MIN.
19.69 ±0.20	17.55 ±0.20	14.07 ±0.38	0.94 ±0.38	9.14 MIN.	10.26 MIN.
HELIX <: 3' 7'		T.P.I.: 8	CUTT. DIA.: .375 [9.53]		
OVERFLOW CAPACITY BEFORE DECORATING				18ml ±1	
			Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6661		
			DRAWN BY: DS		
SCALE: 1-1		DATE: JAN.7/03		DRAWING NO.: 107-5440-STOCK	
BOTTLE MAT'L: HDPE			C.B.I.D.: #439		
			MOULD NO.:		