


CUSTOM BOTTLE APPROVAL:
 NECK FINISH
 WEIGHT
 CAPACITY
 MATERIAL
 SPECIAL REQUESTS
 CUSTOMER APPROVAL:
 APPROVED BY
 DATE

(B2)	CDL	CUSTOMER LOGO REMOVED FROM BASE	AUG.16/07		
(B1)	CDL	DRIVE LUG ADDED TO BASE	AUG.16/07		
(A1)	CDL	DIMENSIONS NOTED	JUNE 20/06		
NO.	REV.BY	DESCRIPTION	DATE		
NECK FINISH:		M20 SP410	GRAM WT. 3.5 ± 0.5		
'T'	'E'	'H'	'S'	'L'	'I' (A1)
.775 ± .008	.691 ± .008	.554 ± .015	.037 ± .015	.361 MIN.	.404 MIN.
19.69 ± 0.20	17.55 ± 0.20	14.07 ± 0.38	0.94 ± 0.38	9.14 MIN.	10.26 MIN.
HELIX <:		3° 7'	T.P.I.: 8	CUTT. DIA.: .375 [9.53]	
CAPACITY TO FILL LEVEL BEFORE DECORATING				14.8ml ± 1	
CAPACITY TO FILL LEVEL AFTER DECORATING				_____	
OVERFLOW CAPACITY BEFORE DECORATING				18ml ± 1	
OVERFLOW CAPACITY AFTER DECORATING				_____	
			Custom Bottle Inc. 10 Great Hill Road P.O. Box 720 Naugatuck, Connecticut 06770 203-723-6681		
			DRAWN BY: ds		
SCALE: 1-1			DATE: JAN.7/03		
BOTTLE MAT'L: HDPE			DRAWING NO.: 107-5440-PB		
CAD NAME: PD\5xxx\107-5440			C.B.I.D.: #439		

This drawing subject to standard industry tolerances S.P.I.